



**STEEL
BLUE**

AUSTRALIA

Product Catalogue





Makita
PART NO. 1220329

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A Great Australian Story

Delivering comfortable, durable work boots

Our story began in Western Australia, and we've since grown to become Australia's leading manufacturer of work safety boots. Nothing beats on the job experience. Steel Blue have been perfecting our craft of making the best boots since 1995, and we're not done yet.

True skill requires great equipment. Our work boots are constructed from premium materials to support you to be the best at what you do. Our Trisole® Comfort Technology soling system is the foundation for great foot health. Every pair of our men's and women's work boots includes a 30-Day 100% Comfort Guarantee, and our boots are endorsed by the Australian Physiotherapy Association (APA).

Caring about the job at hand means caring about the products you use. While you're busy working hard, we're working on reducing the energy, water and chemicals used in our supply chain and manufacturing processes.

As a manufacturer and wholesaler, we sell our safety boots to authorised Steel Blue distributors so that you have more choices on where you can be fitted in the right boots for your craft.

Australian owned and designed, our safety boots can now be seen across the world.





100% Comfort Guaranteed

When you're good at your craft, you guarantee the quality of your work. Steel Blue takes the same approach, standing behind our boots since the beginning with our comfort guarantee.

That's a 30-day, 100% Guarantee on all Steel Blue boots.

You use the best tools and materials, and so do we. Our range of comfortable, lightweight, premium boots are designed for comfort, durability, and choice.

If you're not happy with your boots, simply return them to your store of purchase and we'll replace or refund them in accordance with our policies.

Made for you

Looking after your health means you can perform your craft at the highest level.

Steel Blue are the only work boots endorsed by the Australian Physiotherapy Association. We support you to be at your best, time and time again. Our boots are specifically designed to protect your ankles, knees, hips, and spine from stress-related injuries.

Endorsed by:



Safety Standards

Our safety boots comply with:

- + Australian Safety Footwear Standard AS 2210.3
- + European Safety Footwear Standard EN ISO 20345
- + American Safety Footwear Standard ASTM F2413

Steel Blue's soft toe work boots also comply with:

- + Australian Safety Footwear Standard AS 2210.5
- + European Safety Footwear Standard EN ISO 20347
- + American Safety Footwear Standard ASTM F2892

Boot Features

Toe Cap



Steel Toe Cap: Hardened steel caps for maximum protection



Composite Toe Cap: The non-metallic, airport friendly alternative



Soft Toe: A lightweight option where toe protection is not needed

Toe Cover



Bump Cap: Moulded leather protection across the toe area



Scuff Cap: Low profile leather protection with more coverage



Scuff Guard: Airport friendly, low-profile protection

Conductivity



Anti-Static: Reducing ignition hazards



Electrical Hazard: Added electric shock protection

Resistance



Water Resistant: Repels water from the surface



Waterproof: The best choice for wet and muddy work



Penetration Resistant: Puncture proof steel midsole



Chemical Resistant: Effective against caustic soda and sulphuric acid



Met-Guard: Top impact protection to a drop force of 100 joules



Slip & Oil Resistant: Designed to exceed the slip resistance requirements in both the AS 2210.3 and EN ISO 20345

Style



Lace-Up: Classic style for a comfy fit



Pull-On: Easy access boots with an elastic side



Zip-Sided: Quick to remove and put back on



Spin-FX™: Precision fastening dial that's easy to adjust

Fit



Ladies Fit: A true ladies fit specifically designed for women's feet

Material



Leather: Premium, ethically sourced leather



Vegan: Certified vegan, water resistant microfibre

Outsole



TPU: Tough all-rounder, suiting most work environments



Nitrile: Extreme heat resistance up to 300°C

Innovation



GraphTEC™: Enhanced abrasion resistance



Fresche QuatLock™: Antibacterial and antimicrobial protection

Travel



Airport Friendly: Metal free to get through security without hassle

Feel Good



Charity Boot: \$10 from the sale of each pair of charity boots donated to Beyond Blue or Breast Cancer Care WA

Colours



Black



Purple



Pink



Sand



Slate



Redwood



Wheat



Jungle



Blue



Khaki



Winter Brown



Charcoal



Vegan Black



Get Industry Ready

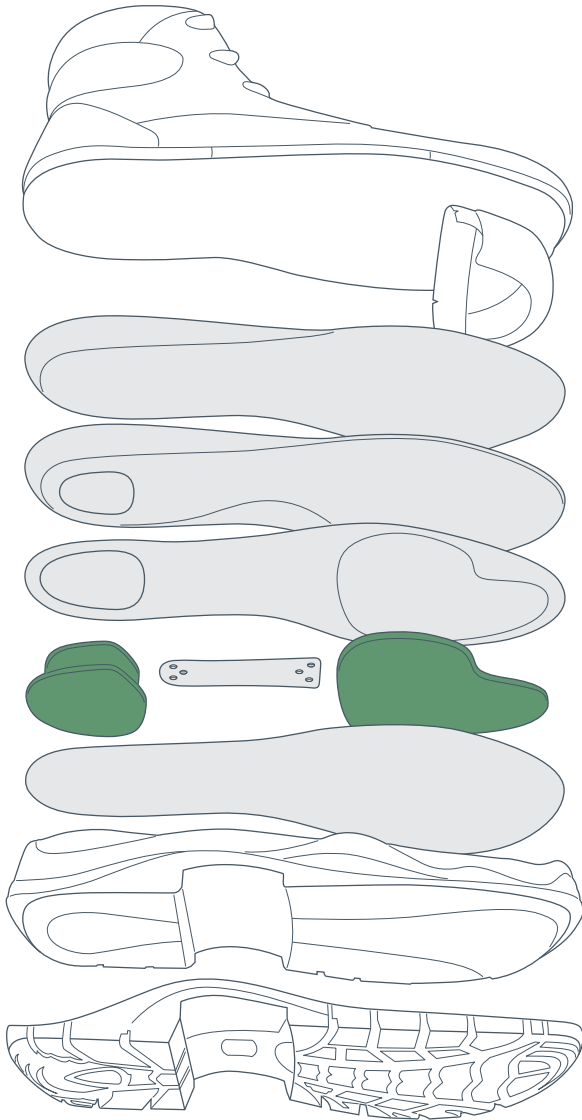
Whatever you do for work, we've got the right boot for you

INDUSTRY	BOOT STYLE	FEATURES
Agriculture and Landscaping	Argyle [®] , Hobart, Parkes, Portland	Lightweight, Water Resistant, Slip Resistant
Building and Construction	Argyle [®] , Parkes, Southern Cross [®]	Penetration Resistant, Anti-Static, Scuff Cap, Bump Cap, Zip-Sided
Corporate and Executive	Harvey, Manly, Randwick	Lightweight, Oil Resistant, Heat Resistant, Anti Static, Anti Slip
Emergency Services	Enforcer, Harvey, Hobart, Leader, Randwick	Oil Resistant, Anti-Static, Anti-Slip
General Trades	Argyle [®] , Hobart, Parkes, Southern Cross [®]	Extreme Heat Protection, Penetration Resistant, Scuff Cap, Electrical Hazard Protection, Anti-Slip, Anti-Static, Zip-Sided
Hospitality and Retail	Argyle [®] , Harvey, Hobart, Manly, Southern Cross [®]	Lightweight, Oil Resistant, Heat Resistant, Anti Static, Anti Slip
Mining	Argyle [®] , Southern Cross [®] , Collie, Jarrah, Mackay	Water Resistant, Scuff Cap, Bump Cap, Extreme Heat Protection, Anti-Slip, Anti-Static, Oil Resistant, Met Guard, Zip-Sided, Airport Friendly
Oil & Gas and Chemical	Heeler, Jarrah, Warragul	Chemical Resistant, Extreme Heat Protection, Electrical Hazard Protection, Oil Resistant
Transport and Warehouse	Adelaide, Darwin, Parkes, Southern Cross [®] , Wagga, Whyalla	Anti-Static, Water Resistant, Met-Guard, Lightweight, Zip-Sided

Innovations



Trisole® Comfort Technology



Keeps you on your feet

Whatever you're doing, your Steel Blues help you do it well.

Our Trisole® Comfort Technology eases the load on your lower back, knees, hips, and ankles, to keep you on your feet, longer. A self-moulding footbed supports the arch further to shield against stress injuries and foot fatigue.

The boots are built to last in the toughest work environments, with shock absorbing soles providing slip and heat resistance. Check the boot features to find a pair that's right for you.

- + Premium, water resistant leather upper and top quality internal linings
- + Choice of steel, composite or soft toe cap with edge protector
- + Footbed top cover using abrasion resistant, high wicking material
- + Polyurethane footbed
- + Flexible anti-microbial insole with flex perforations to the forepart
- + Support shank
- + Energy absorbing, anti-bacterial PORON® insert
- + Penetration resistant midsole on selected models
- + Lightweight, shock absorbing TPU thermoplastic polyurethane midsole
- + Strong, long-wearing TPU or heat resistant nitrile rubber outsole

Met-Guard Impact Protection

The Met-Guard is designed for miners, factory hands, drillers and others who need extra impact protection. The Met-Guard covers the metatarsal area on the top of the foot. This reduces the risk of impact injuries without compromising on comfort.

Look for the Met-Guard icon

To find products that include extra impact protection.



Met-Guard

Prevents injury from falling objects at a drop force of 100 joules.

Shock absorption

The Met-Guard provides a protective barrier that absorbs impact while supporting the natural movement of the foot.

Fully flexible

The flexible guard doesn't restrict movement, to maintain comfort with every step.



Steel Toe Cap

Hardened steel caps for maximum protection

A popular choice on worksites, our steel toe cap safety boots are designed to meet Australian Safety Standards 2210.3, offering the best protection for your toes.

We test against corrosion, impact compression and the internal dimensions so you can be confident our caps have you covered. Steel Blues with steel toe caps can resist a drop force of 200J, 15kN of crushing objects, nail gun punctures and power saw cuts.

Composite Toe Cap

The non-metallic, airport friendly alternative

Great for FIFO workers, our composite caps meet Australian Safety Standards 2210.3 to prevent injuries from falling objects at a drop force of 200J and 15kN crushing objects.

In addition to making security checks more hassle free, these pioneering caps are more lightweight while being electrically non-conductive. Composite toe caps are also durable, rebounding after compression, can be x-rayed, won't rust, and insulate against heat and cold.

TPU Outsole

Tough all-rounder, suiting most work environments

Our Thermoplastic Polyurethane (TPU) outsole is a popular choice for most worksites. The lightweight, slip resistant option is heat resistant up to 130°C. TPU outsoles are also extremely tough providing a high tolerance against cuts, abrasion, splitting and cracking, as well as a high resistance to most oils and chemicals. Those needing heat resistance beyond 130°C should consider nitrile outsole options.

Nitrile Outsole

Extreme heat resistance up to 300°C

The nitrile outsole provides extreme heat protection up to 300°C for those treading on hot objects. Beyond that, there is a 60-second threshold before the heat resistant rubber reaches melting point. Nitrile also helps reduce the build-up of excess static electricity and is chemical resistant.

Anti-Static

Reducing ignition hazards

Most Steel Blue boots are anti-static to reduce the risk of ignition hazards such as flammable materials and gases. They dissipate the amount of static electricity build-up on your body, conducting it safely into the ground through the soles of your boots. Important for those working around flammable materials or with sensitive electronic equipment.

Electrical Hazard

Added electric shock protection

Our Electrical Hazard boots are non-conductive to help protect the wearer from hazardous step potential. This is the difference in electrical potential between the feet while standing on the ground. These Steel Blue boots are clearly marked and have a distinct yellow colour plug in the rubber sole. This footwear is not suitable where anti-static properties are needed.

Please note: Electrical Hazard (EH) footwear should only be used along with primary protective equipment in areas where there is a need to reduce the risk of electric shock. EH safety shoes should never be used as the primary source of protection in an electrical hazard environment. Other methods such as maintaining appropriate distances, use of isolation methods and use of grounding methods for step voltage control should be considered to provide additional protection. For more information, visit steelblue.com.

Water-resistant

Extending boot life

All Steel Blue boots are water-resistant and perfect for work environments with light water exposure. We use waterproof soles along with premium quality leathers and materials that are treated to repel moisture. This reduces foot odour and bacteria while extending the life of your boots.

Waterproof

The best choice for wet and muddy work

Waterproof Steel Blue boots have an extra barrier of seam-sealing tape added during the manufacturing process. This fully prevents moisture penetrating the leather via the stitch holes. The construction of Steel Blue's waterproof work boots includes a premium quality, waterproof leather and are the best choice for wet, muddy environments such as underground mining.

Fresche Quatlock™

Long-term protection

The Fresche Quatlock hygiene treatment is exclusive to Steel Blue boots providing long-term protection against bad odours, bacteria, mould and fungi. The treatment is safe and non-toxic, derived from plant-based chemistry with no adverse emissions or environmental impact.

Men's Boots



Argyle®

Argyle® 312102



150mm, lace-up ankle boot with padded collar and tongue.

This boot comes standard with a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black and winter brown) and nubuck (wheat) leather options.

Full sizes: 3 - 14 Half sizes: 5.5 - 13.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Fresche
Quatlock™

Argyle®

Nitrile



322102 ● ●

Full sizes: 3-16 Half Sizes: 5.5-13.5

- Nitrile Outsole
- Leather
- Steel Toe Cap
- Water Resistant
- Slip & Oil Resistant
- Anti-Static
- Fresche Quatlock™

Argyle®

TPU / Bump



332102 ● ● ●

Full sizes: 3-14 Half Sizes: 6.5-12.5

- Leather
- Steel Toe Cap
- TPU Outsole
- Water Resistant
- Slip & Oil Resistant
- Anti-Static
- Bump Cap
- Fresche Quatlock™

Argyle®

Nitrile / Bump



342102 ● ●

Full sizes: 3-14 Half Sizes: 5.5-13.5

- Nitrile Outsole
- Leather
- Steel Toe
- Water Resistant
- Slip & Oil Resistant
- Anti-Static
- Bump Cap
- Fresche Quatlock™

Argyle®

Nitrile / Bump / PR



382102 ●

Full sizes: 3-14 Half Sizes: 6.5-12.5

- Nitrile Outsole
- Leather
- Steel Toe Cap
- Water Resistant
- Penetration Resistant
- Slip & Oil Resistant
- Anti-Static
- Bump Cap
- Fresche Quatlock™

Argyle®

Soft Toe / TPU



310102 ●

Full sizes: 3-14 Half Sizes: 5.5-13.5

- Leather
- Soft Toe
- TPU Outsole
- Water Resistant
- Slip & Oil Resistant
- Anti-Static
- Fresche Quatlock™

**Check out our
Boot Fitting Guide
on page 56**

Argyle®

Zip 312152



150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access.

This boot includes a padded collar and tongue, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black), nubuck (sand and wheat) leather and certified vegan friendly, non-leather (vegan black) options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Features



Leather



Vegan



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Fresche
Quatlock™

Argyle®

Zip / Nitrile



322152



Full sizes: 3-16 Half Sizes: 6.5-12.5



Argyle®

Zip / TPU / Bump



332152



Full sizes: 3-14 Half Sizes: 6.5-12.5



Argyle®

Zip / Nitrile / Bump



342152



Full sizes: 3-14 Half Sizes: 6.5-12.5



Argyle®

Zip / Nitrile / Bump / PR



382152



Full sizes: 3-14 Half Sizes: 6.5-12.5



Argyle®

Zip / TPU / Soft Toe



310152



Full sizes: 3-14 Half Sizes: 6.5-12.5



Bamboo socks in black or sand on page 53

Argyle®



Argyle® Zip / Scuff 312652



150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access, and an abrasion resistant, scuff cap toe cover for extra protection to the leather.

This boot includes a padded collar and tongue, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) and nubuck (sand and wheat) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Scuff Cap



Fresche
Quatlock™

Argyle®

Zip / TPU / Composite



317532 ● ●

Full sizes: 3-14 Half Sizes: 6.5-12.5



Argyle®

Zip / Composite / EH



817532 ●

Full sizes: 3-14 Half Sizes: 6.5-12.5



Argyle®

Zip / Nitrile / EH



822314 ●

Full sizes: 3-16 Half Sizes: 6.5-12.5



Argyle®

Zip / Nitrile / EH / PR



872314 ●

Full sizes: 3-16 Half Sizes: 6.5-12.5





Argyle®

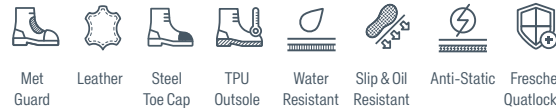
Met / TPU



312802 ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and built in Met-Guard.
- + Padded collar and tongue.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Met Guard Leather Steel Toe Cap TPU Outsole Water Resistant Slip & Oil Resistant Anti-Static Fresche Quatlock™

Argyle®

Zip / Met / Nitrile / Bump / PR



382852 ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and built in Met-Guard.
- + Padded collar and tongue.
- + Penetration resistant midsole.
- + 200J safety steel toe cap.
- + Anti-static Nitrile outsole, heat resistant to 300°C.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Met Guard Nitrile Outsole Penetration Resistant Leather Steel Toe Cap Water Resistant Slip & Oil Resistant TPU Outsole Water Resistant Anti-Static Bump Cap Fresche Quatlock™

Southern Cross[®]



Southern Cross[®] Zip / TPU / Scuff 312661



150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and an abrasion resistant scuff cap toe cover for extra protection to the leather.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) and nubuck (sand and wheat) leather options.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Scuff Cap



Fresche
Quatlock[™]

Southern Cross[®] GraphTEC™ / Zip / TPU



319641 ● ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and a GraphTEC™ enhanced scuff cap and outsole.
- + This boot includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5



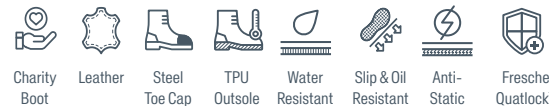
Southern Cross[®] Zip / TPU



312361 ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access.
- + 100% comfortable choice for construction, warehouse, fabricators, truck drivers and indoors trades.
- + Padded collar and tongue, and a scalloped collar for ease of movement.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C
- + \$10 from the sale of each pair donated to Beyond Blue.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5



Southern Cross[®] Spin-FX™ / TPU / Scuff



312630 ●

- + 150mm, lace-up ankle boot with Spin-FX™ powered by the Boa® Closure System to enhance performance and comfort and an abrasion resistant scuff cap toe cover for extra leather protection.
- + 100% comfortable choice for construction, warehouse, fabricators, truck drivers and indoors trades.
- + Padded collar and tongue, and a scalloped collar for ease of movement.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5



Hobart

Hobart TPU / Scuff 312601



145mm, elastic-sided, pull-on ankle boot.

This boot includes a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C and an abrasion resistant scuff cap toe cover for extra protection to the leather.

Available in premium, water resistant, full grain (black) and Nubuck (wheat and sand) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Scuff Cap



Pull-On



Fresche
Quatlock™



Hobart

Nitrile



322101 ●

Full sizes: 3-16 Half Sizes: 6.5-12.5

- 
Nitrile Outsole
- 
Leather
- 
Steel Toe Cap
- 
Water Resistant
- 
Slip & Oil Resistant
- 
Anti-Static
- 
Pull-On
- 
Fresche Quatlock™

Hobart

TPU / Bump



332101 ● ●

Full sizes: 3-14 Half Sizes: 6.5-12.5

- 
Leather
- 
Steel Toe Cap
- 
TPU Outsole
- 
Water Resistant
- 
Slip & Oil Resistant
- 
Anti-Static
- 
Bump Cap
- 
Pull-On
- 
Fresche Quatlock™









Hobart

Nitrile / Bump / PR



382101 ●

Full sizes: 3-14 Half Sizes: 6.5-12.5

- 
Nitrile Outsole
- 
Leather
- 
Steel Toe Cap
- 
Water Resistant
- 
Penetration Resistant
- 
Slip & Oil Resistant
- 
Anti-Static
- 
Bump Cap
- 
Pull-On
- 
Fresche Quatlock™

Hobart

Soft Toe / TPU



310101 ● ● ●

Full sizes: 3-14 Half Sizes: 6.5-12.5

- 
Leather
- 
Soft Toe
- 
TPU Outsole
- 
Water Resistant
- 
Slip & Oil Resistant
- 
Anti-Static
- 
Pull-On
- 
Fresche Quatlock™

Hobart



Hobart TPU 312101



145mm, elastic-sided, pull-on ankle boot.

This boot includes a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black and winter brown) and Nubuck (wheat and sand) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Pull-On



Fresche
Quatlock™



Torquay



Torquay Nitrile / Spin-FX™ / Composite 327530

●
150mm, lace-up ankle boot with Spin-FX™, powered by the Boa® Closure System to enhance performance and comfort.

The Boa® Closure System is incredibly tough and durable, made up of 49 strands of stainless steel braided together, injected, and wrapped in nylon. The precise tension adjustment alleviates pressure points.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, scuff toe guard for extra protection to the leather, a 200-joule safety composite toe cap and an anti-static Nitrile outsole, heat resistant to 300°C.

Full sizes: 6 - 14 Half sizes: 6.5 - 12.5

Features



Airport
Friendly



Nitrile
Outsole



Spin-FX™



Composite
Toe Cap



Leather



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Scuff Guard



Fresche
Quatlock™

Torquay

Zip / Composite



617539 ● ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and scuff guard toe cover for extra protection to the leather.
- + Includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Torquay

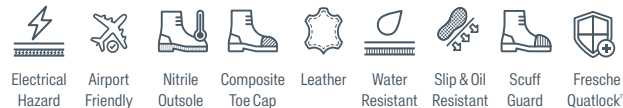
Zip / EH / Nitrile / Composite



827539 ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and scuff guard toe cover for extra protection to the leather.
- + Includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety composite toe cap and an electrical hazard, nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Warragul

Nitrile



322309 ●

- + 150mm, galosh style, lace-up ankle boot with padded collar and bellows tongue.
- + 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, chemical resistant (black) TECTuff® leather.
- + Available with penetration resistant midsole (372309)

Full sizes: 3 - 16 Half sizes: 6.5 - 12.5



Enforcer

Zip / Nitrile / Soft Toe



320250 ●

- + 150mm, lace-up ankle boot with an industrial grade side zip for easy, quick access.
- + 100% comfortable choice for police officers, emergency officers, and security guards.
- + Soft toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, pathogen resistant (black) leather.

Full sizes: 6 - 14 Half sizes: 6.5 - 12.5



Leader

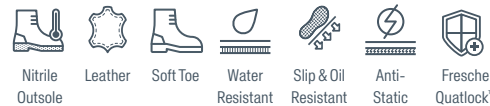
Zip / Nitrile / Soft Toe



320550 ●

- + 150mm, lace-up, slim-fit ankle boot with an industrial grade side zip for easy, quick access.
- + 100% comfortable choice for police officers, emergency officers, and security guards.
- + Soft toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, pathogen resistant (black) leather

Full sizes: 4 - 9 Half sizes: 5.5 - 9.5





Parkes

Parkes Zip / TPU / Scuff 312658



95mm, lace-up, hiker-style boot with an industrial grade side zip for easy, quick access and an abrasion resistant scuff cap toe cover for extra protection to the leather.

This boot includes padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) and nubuck (sand, slate, and wheat) leather options.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Scuff Cap



Fresche
Quatlock™

Parkes

Zip / TPU



312158 ●

- + 95mm, lace-up, hiker-style boot with an industrial grade side zip for easy, quick access and a scalloped collar for ease of movement.
- + This boot includes padded collar and tongue, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, nubuck (wheat) leather.

Full sizes: 4 - 14 Half sizes: 6.5 - 12.5



Parkes

Zip / Composite



317538 ●●

- + 95mm, lace-up, hiker-style boot with an industrial grade side zip for easy, quick access and a scuff toe guard cover for extra protection to the leather.
- + This boot includes padded collar and tongue, a scalloped collar for ease of movement, a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Whyalla

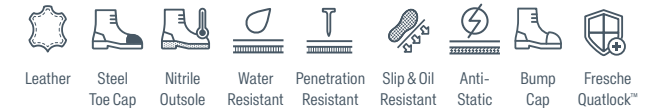
Nitrile / Bump / PR



382108 ●

- + 95mm, lace-up, hiker-style boot with a padded collar and tongue.
- + This boot includes a 200-joule safety steel toe cap and an anti-static Nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, full grain (black) leather.
- + Penetration resistant midsole

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Wagga TPU



Darwin Composite



312207 ●

- + 110mm, lace-up, hiker-style boot with a padded collar and tongue.
- + This boot includes a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, nubuck (charcoal) leather.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

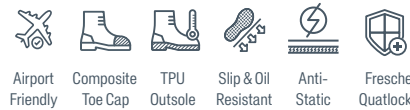


Leather Steel Toe Cap TPU Outsole Water Resistant Slip & Oil Resistant Anti-Static Fresche Quatlock™

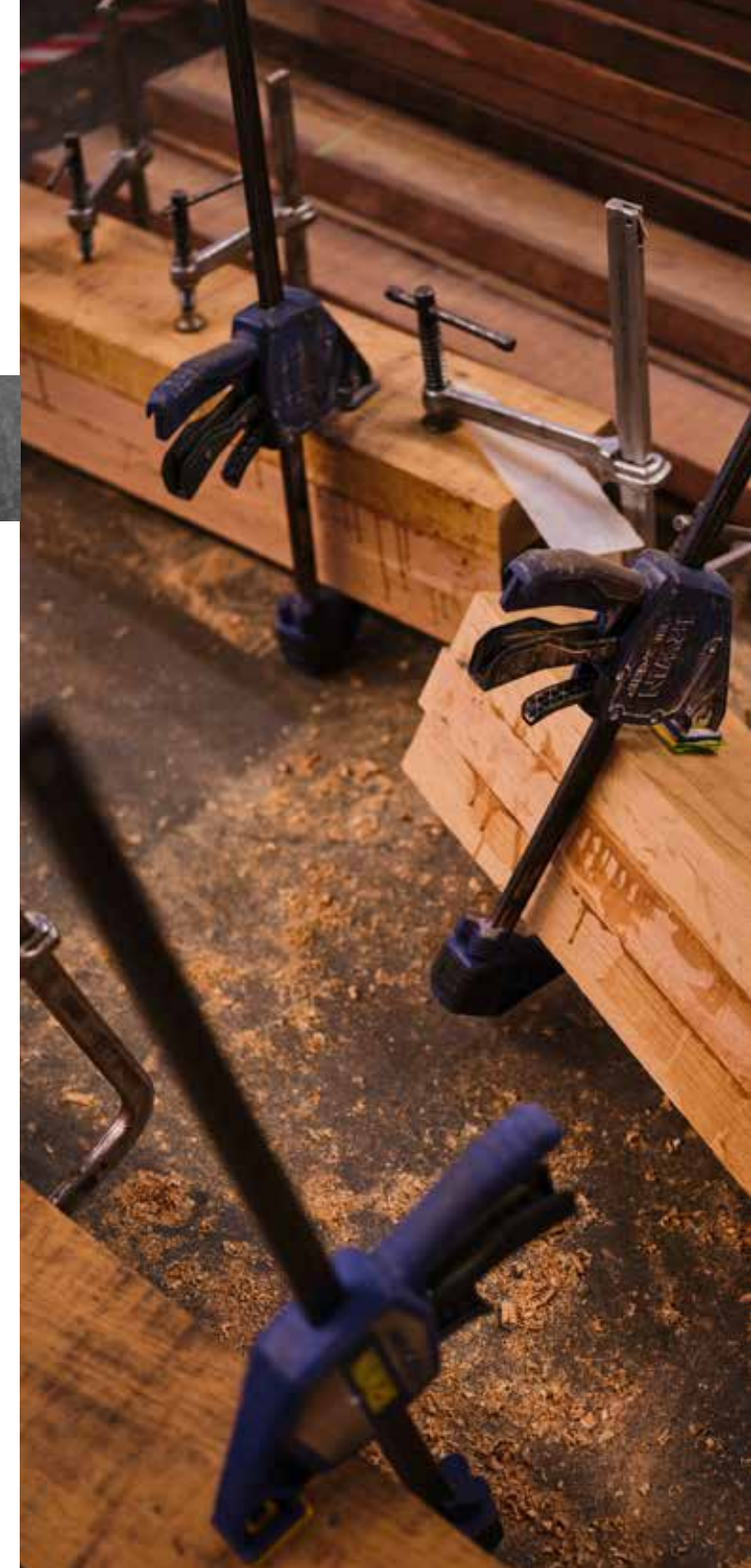
311401 ●

- + Sports style lace-up boot with padded collar and tongue
- + This boot includes a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in black.

Full sizes: 4 - 13 Half sizes: 6.5 - 12.5



Airport Friendly Composite Toe Cap TPU Outsole Slip & Oil Resistant Anti-Static Fresche Quatlock™



Portland



Portland Zip / TPU / Scuff 312654



170mm, lace-up, high-leg boot with an industrial grade side zip for easy, quick access and an abrasion resistant scuff cap toe cover for extra protection to the leather.

Includes a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium water resistant, full grain (black) and nubuck (sand and wheat) leather options.

100% comfortable choice for all work environments.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5

Features



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Scuff Cap



Fresche
Quatlock™

Portland Nitrile



322104 ●

- + 170mm, lace-up high-leg boot with a padded collar and tongue.
- + Includes a 200-joule safety steel toe cap and an anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, full grain (black) leather.
- + 100% comfortable choice for all work environments.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Nitrile
Outsole



Leather



Steel
Toe



Water
Resistant



Slip & Oil
Resistant



Anti-
Static



Fresche
Quatlock™



Heeler

Nitrile



322315 ●

- + 250mm, rigger style, pull-on boot.
- + This boot includes a 200-joule safety steel toe cap and an anti-static, nitrile outsole, heat resistant to 300°C.
- + Available in premium, water and caustic resistant, full grain (redwood) leather.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Collie

Zip / Nitrile / Bump



342099 ●

- + 210mm, lace-up high-leg boot with an industrial grade side zip for easy, quick access and durable polyurethane bump cap toe cover for extra protection to the leather.
- + This boot includes a 200-joule safety steel toe cap and an anti-static, nitrile outsole, heat resistant to 300°C.
- + Available in premium, water resistant, nubuck (wheat) leather.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Tindal

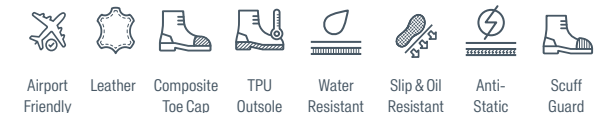
Zip / Composite



617561 ●

- + 170mm, lace-up ankle boot with an industrial grade side zip for easy, quick access and scuff guard toe cover for extra protection to the leather.
- + This boot includes a padded collar and tongue, scalloped for ease of movement, a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 6 - 14 Half sizes: 6.5 - 12.5



Jarrah

Nitrile



322313 ●

- + 190mm, galosh style, lace-up ankle boot with padded collar and bellows tongue.
- + 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, water-resistant, chemical resistant (black) TECTuff® leather.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Chemical Resistant Nitrile Outsole Steel Toe Cap Leather Water Resistant Slip & Oil Resistant Anti-Static



Fresche Quatlock™

Mackay

Nitrile / Met / Bump / PR



382835 ●

- + 370mm, calf-high, pull-on boot with padded collar and a built-in Met-Guard.
- + 100% comfortable choice for underground mining, dock workers, and welders.
- + Penetration resistant midsole.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, sabre waterproof (black) leather.

Full sizes: 6 - 14 Half sizes: 7.5 - 12.5



Nitrile Outsole Met-Guard Water Proof Leather Steel Toe Cap Penetration Resistant Slip & Oil Resistant Anti-Static



Bump Cap Pull-On Fresche Quatlock™

Telfer

Nitrile / Bump / Met / PR



382833 ●

- + 350mm, calf-high, galosh style boot with padded collar and quick-zip lace system.
- + 100% comfortable choice for underground mining, dock workers, and welders.
- + Penetration resistant midsole.
- + 200J safety steel toe cap.
- + Anti-static nitrile outsole, heat resistant to 300°C.
- + Available in premium, sabre waterproof (black) leather.

Full sizes: 6 - 14 Half sizes: 7.5 - 12.5



Nitrile Outsole Met-Guard Water Proof Leather Steel Toe Cap Penetration Resistant Slip & Oil Resistant Anti-Static



Bump Cap Fresche Quatlock™

Adelaide Composite



311400 ●

- + Sports style, lace-up shoe with a padded collar.
- + This boot includes a 200-joule safety composite toe cap and an anti-static TPU outsole, heat resistant to 130°C.
- + Available in black.

Full sizes: 4 - 13 Half sizes: 6.5 - 12.5



Eucla TPU



312126 ●

- + Derby style, lace-up shoe.
- + 100% comfortable choice for warehouse, hospitality and retail.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 3 - 14 Half sizes: 6.5 - 12.5



Manly TPU



316109 ●

- + Executive style, lace-up shoe.
- + 100% comfortable choice for warehouse, hospitality and retail.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant full grain (black) leather.

Full sizes: 5 - 14 Half sizes: 6.5 - 12.5



Harvey

TPU / Soft Toe



310215 ●

- + Executive style, lace-up shoe.
- + 100% comfortable choice for warehouse, hospitality and retail.
- + Soft toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) leather.

Full sizes: 5 - 14 Half sizes: 6.5 - 12.5



Leather



Soft Toe



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-
Static



Fresche
Quatlock™



True Ladies Fit

Work boots designed just for women

True skill should be supported by a true fit. Steel Blue's Ladies footwear is specifically designed to complement the shape of women's feet, allowing you to be the best you can be.



Argyle®



Argyle® Ladies / TPU 512702



140mm, lace-up safety boot that is made from premium, water resistant leather.

This boot includes a 200 joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C. Available in premium, water resistant, full grain (black) and nubuck (wheat) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5

Features



Ladies Fit



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Fresche
Quatlock™

Argyle®

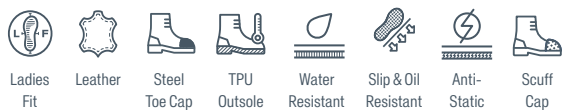
Ladies / Zip / Scuff



512709 ● ● ●

- + 140mm, lace-up ankle boot with abrasion resistant scuff cap, padded collar and tongue.
- + 100% comfortable choice for mining, construction and road workers.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (wheat and sand)

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Argyle®

Ladies / Zip / Nitrile / EH



822714 ●

- + 140mm lace-up ankle boot with industrial grade side zip for easy, quick access, padded collar, and tongue.
- + 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Electrical hazard nitrile outsole, heat resistant to 300°C (for more on EH, see page 14)
- + Available in premium water and caustic resistant full grain (black) leather.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Argyle®

Ladies / Zip / Nitrile / EH / PR



872714 ●

- + 140mm lace-up ankle boot with industrial grade side zip for easy, quick access, padded collar, and tongue.
- + 100% comfortable choice for rig workers, refinery workers, and farmers.
- + 200J safety steel toe cap.
- + Electrical hazard nitrile outsole, heat resistant to 300°C (for more on EH, see page 14)
- + Available in premium water and caustic resistant full grain (black) leather.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5





Hobart

Hobart Ladies / TPU 512701



120mm, elastic-sided, pull-on safety boot that is made from premium, water resistant leather.

This boot includes a 200 joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C. Available in premium, water resistant, full grain (black) and nubuck (sand) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Features



Ladies Fit



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Pull-On



Fresche
Quatlock™



Hobart Ladies / Soft Toe



510701 ● ●

- + 120mm elastic-sided, pull-on ankle boot
- + 100% comfortable choice for agriculture, landscaping and general trades (where a safety toe cap is not required).
- + Anti-static TPU outsole, heat resistant to 130°C
- + Available in premium, water resistant, full grain (winter brown) and nubuck (sand) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Leather Soft Toe TPU Outsole Water Resistant Slip & Oil Resistant Anti-Static Pull-On Fresche Quatlock™

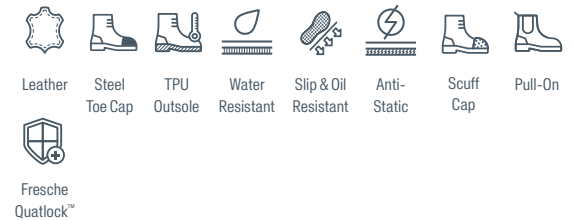
Hobart Ladies / Scuff



512729 ● ● ●

- + 120mm elastic-sided, pull-on ankle boot with an abrasion resistant scuff cap for extra leather protection.
- + 100% comfortable choice for agriculture, landscaping and general trades.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and nubuck (sand and wheat) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Leather Steel Toe Cap TPU Outsole Water Resistant Slip & Oil Resistant Anti-Static Scuff Cap Pull-On

Fresche Quatlock™

Parkes

Parkes Ladies / Zip / TPU 512758

●
95mm, lace-up, hiker style safety boot with an industrial grade side zip for easy, quick access.

This boot includes padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static TPU outsole, heat resistant to 130°C.

Available in premium, water resistant, full grain (black) leather.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5

Features



Ladies Fit



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Fresche
Quatlock™

Southern Cross[®]



Southern Cross[®] Ladies / Zip / Nitrile 522761



150mm, lace-up, ankle style safety boot with an industrial grade side zip for easy, quick access.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static Nitrile outsole, heat resistant to 300°C.

Available in premium, water resistant, nubuck (sand and jungle) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5

Features



Ladies Fit



Nitrile
Outsole



Leather



Steel
Toe Cap



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Fresche
Quatlock[™]

Southern Cross[®]

Southern Cross[®] Ladies / Zip / TPU 512761



150mm, lace-up ankle work boot with industrial grade side zip for easy, quick access.

This boot includes a padded collar and tongue, scalloped collar for ease of movement, a 200-joule safety steel toe cap and an anti-static Nitrile outsole, heat resistant to 300°C.

Available in premium, water resistant, nubuck (blue, pink, purple, khaki and vegan black) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5

Features



Charity Boot



Ladies Fit



Leather



Steel
Toe Cap



TPU
Outsole



Water
Resistant



Slip & Oil
Resistant



Anti-Static



Fresche
Quatlock™



Southern Cross®

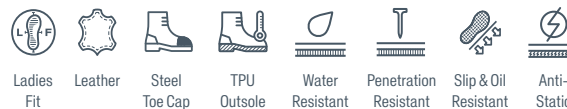
Ladies / Zip / TPU / PR



592761 ●

- + 150mm, lace-up ankle work boot with industrial grade side zip for easy, quick access.
- + 100% comfortable choice for mining, construction and road workers.
- + Padded collar and tongue, with scalloped collar for ease of movement.
- + Penetration resistant midsole.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, nubuck (sand) leather.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Southern Cross®

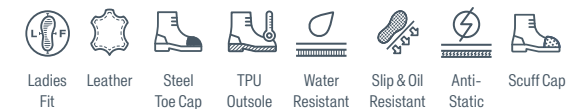
Ladies / Zip / TPU / Scuff



512719 ● ●

- + 150mm, lace-up ankle work boot with industrial grade side zip for easy, quick access, abrasion resistant scuff cap toe cover for extra leather protection.
- + 100% comfortable choice for mining, construction and road workers.
- + Padded collar and tongue, with scalloped collar for ease of movement.
- + 200J safety steel toe cap.
- + Anti-static TPU outsole, heat resistant to 130°C.
- + Available in premium, water resistant, full grain (black) and Nubuck (wheat) leather options.

Full sizes: 4 - 11 Half sizes: 5.5 - 10.5



Laces

Men's Nylon 10 pack

BLK/BRN	110cm	A-000059
BLK/BRN	140cm	A-000060
BLK/BRN	160cm	A-000061
BLK	75cm	A-000062
BLK	110cm	A-000064
BLK	140cm	A-000065
BLK	160cm	A-000066
BLK	260cm	A-000067
WHT/BRN	110cm	A-000112
WHT/BRN	140cm	A-000070
WHT/BRN	160cm	A-000071
BLUE	160cm	A-000150

Men's Leather 2 pack

BLK	150cm	A-000057
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Men's Executive 10 pack

BLK	90cm	A-000115
BLK	100cm	A-000116

Women's Nylon 10 pack

PUR	140cm	A-000069
PUR/LIL	140cm	A-000152
PUR/BLK	130cm	A-000147
LIL/BLK	130cm	A-000144
PNK/LIL	140cm	A-000151
SND/LIL	140cm	A-000153
BLK	130cm	A-000145
WHT	130cm	A-000146



Boot Accessories

Our exclusive range of 100% genuine accessories, designed specifically to complement your Steel Blues.

To view our full range of accessories, including laces and zip attachments, please visit our website: steelblue.com

Zip Attachments



Telfer (see page 43)

BLK	SMALL 3 - 6	A-000103
BLK	MEDIUM 7 - 11	A-000104
BLK	LARGE 12 - 14	A-000105

Portland (see Page 40)

BLK	SMALL 4 - 6	A-000087
BLK	MEDIUM 7 - 10	A-000088
BLK	LARGE 11 - 13	A-000089
WHT	SMALL 4 - 6	A-000099
WHT	MEDIUM 7 - 10	A-000098
WHT	LARGE 11 - 13	A-000097

Bamboo Socks



Made from ultra-fine bamboo fabric, these socks are naturally anti-bacterial and eliminate foot odour. The eco-friendly bamboo materials offer anti-static properties, blister protection and all-day comfort.

BLK	4-6 A-000074	6-10 A-000076	11-14 A-000080
SND	4-6 A-000159	6-10 A-000160	11-14 A-000161

Ortho Rebound®



If you're on your feet all day, our patented Ortho Rebound® Footbed is designed to be on your feet all day too. Uniquely designed to mould to the exact shape of your foot, supporting your arch and reducing foot fatigue.

MEN'S Sizes 3 - 16	A-000130 - A-000143
WOMEN'S Sizes 4 - 11	A-000044 - A-000051

Dubbin



Helps repel water, chemicals and oil from the premium leather and increase your Steel Blue safety boots' longevity.

45g A-000014

Polish



Scan for Steel Blue's boot care guide



To impart shine and colour, our Renovating Polish is perfect. Simply choose the correct shade to match the colour of your boots.

Black A-000072
Brown A-000073

Men's Sizing

AUS / NZ	UK	USA	EU	Millimetre
3	3	4	36	223
4	4	5	37	231
5	5	6	38	239
6	6	7	40	248
7	7	8	41	256
8	8	9	42	264
9	9	10	43	273
10	10	11	45	281
11	11	12	46	289
12	12	13	47	298
13	13	14	48	306
14	14	15	49	314
15	15	16	50	322
16	16	17	51	331



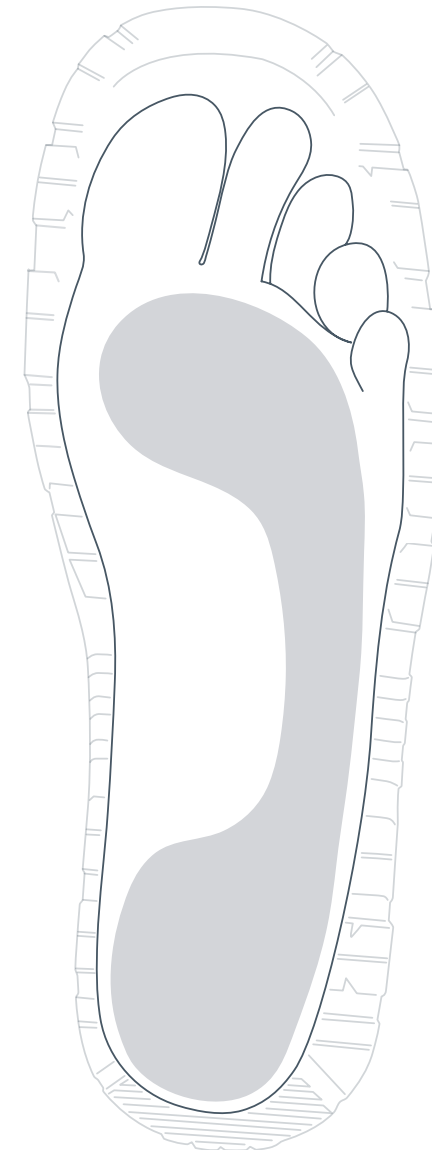
Women's Sizing

True ladies fit

Our ladies safety boots are designed just for women and include a shorter ankle-length and smaller instep.

Most industrial footwear is made for men, with women wearing smaller versions of men's ranges, but women's feet are anatomically different and not just a scaled down version.

Steel Blue is one of the leading safety footwear brands that is specifically tailored to complement the shape of ladies' feet with a true ladies last.



- + Shallower first toe
- + Shorter length from ball of foot to heel
- + Smaller instep length and circumference
- + Shorter ankle length

AUS / NZ	UK	USA	EU	Millimetre
4	2	4	35	215
5	3	5	36	223
6	4	6	37	231
7	5	7	38	239
8	6	8	40	248
9	7	9	41	256
10	8	10	42	264
11	9	11	43	273

Boot Fitting Guide

A properly fitted work boot is important for good foot and overall body health. All Steel Blue work boots are endorsed by the Australian Physiotherapy Association (APA).

To support your customer's physical wellbeing, we have collaborated with the APA to help fit your Steel Blue work boots for 100% comfort.

How to get a true fit

- + Measure your feet. Your foot size and shape can change over time. Don't rely on the fact that you have always worn a certain size.
- + Check the width of the boot. Half sizes are designed to accommodate a wider foot.
- + Fit your boots to the larger foot. Most people have one foot that is larger than the other, so make sure you measure both feet.
- + Get measured at the end of the day when your feet are the largest.
- + Don't plan on the boot stretching over time. They should fit well when you buy them.
- + Check the depth of the boot to ensure there is sufficient room for your toes
- + Always stand and walk around in the boots to see if they are comfortable, fit well, and don't chafe or rub.

- + Wear thick socks when trying on the boots like Steel Blue's Bamboo Socks. Most boots are made to be worn with thick socks.

More than 1cm



Less than 1cm



Approx 1cm



Check the space at the end of the boot. Stand up and make sure there is 1cm (about the width of your finger) between your longest toe (usually the second toe) and the end of the boot.



Scan to find out more on Steel Blue's boot fitting guide

Setting the standard in safety

We've been on the front-foot of safety and comfort from the start. It's how we support skilled workers to be their best.

Steel Blue's industry leading product advancements include:

Trisole® Comfort Technology, a multilayer sole for superior cushioning and shock absorption

Composite toe cap, the airport-friendly and lightweight alternative to steel caps

Fresche QuatLock™ hygiene treatment, exclusive to Steel Blue to protect against bacteria and bad odours

Premium long-lasting leather, that's all ethically sourced

Zip-sided boots, quick to remove and put back-on

Lightweight boots, to reduce foot fatigue

Ladies fit; a true ladies fit specifically designed for women's feet

Anti-chaff lining, that's custom made by leading industrial manufacturers

PORON®, a key part of our Trisole® Comfort Technology

Certified safe, receiving European Safety Footwear Certification EN ISO 20345 and USA Safety Footwear Certification ASTM F2413 while complying with Australian Safety Footwear Standard AS 2210.3 as the benchmark in safety boots



See how our boots are made at steelblue.com



InOurStride®

Steps towards a sustainable future

Steel Blue's sustainability roadmap, In Our Stride, is a step in the right direction, outlining Steel Blue's journey towards achieving social responsibility. Our goals are aligned to the UN Sustainable Development Goals with a focus on community, climate, environment, human rights, and diversity & inclusion.

By 2025, Steel Blue has committed to:

+ **Community**

Steel Blue will have provided over A\$2 million in donations and support to community organisations and projects

+ **Diversity & inclusion**

A third of Steel Blue's workforce will be female

+ **Environment**

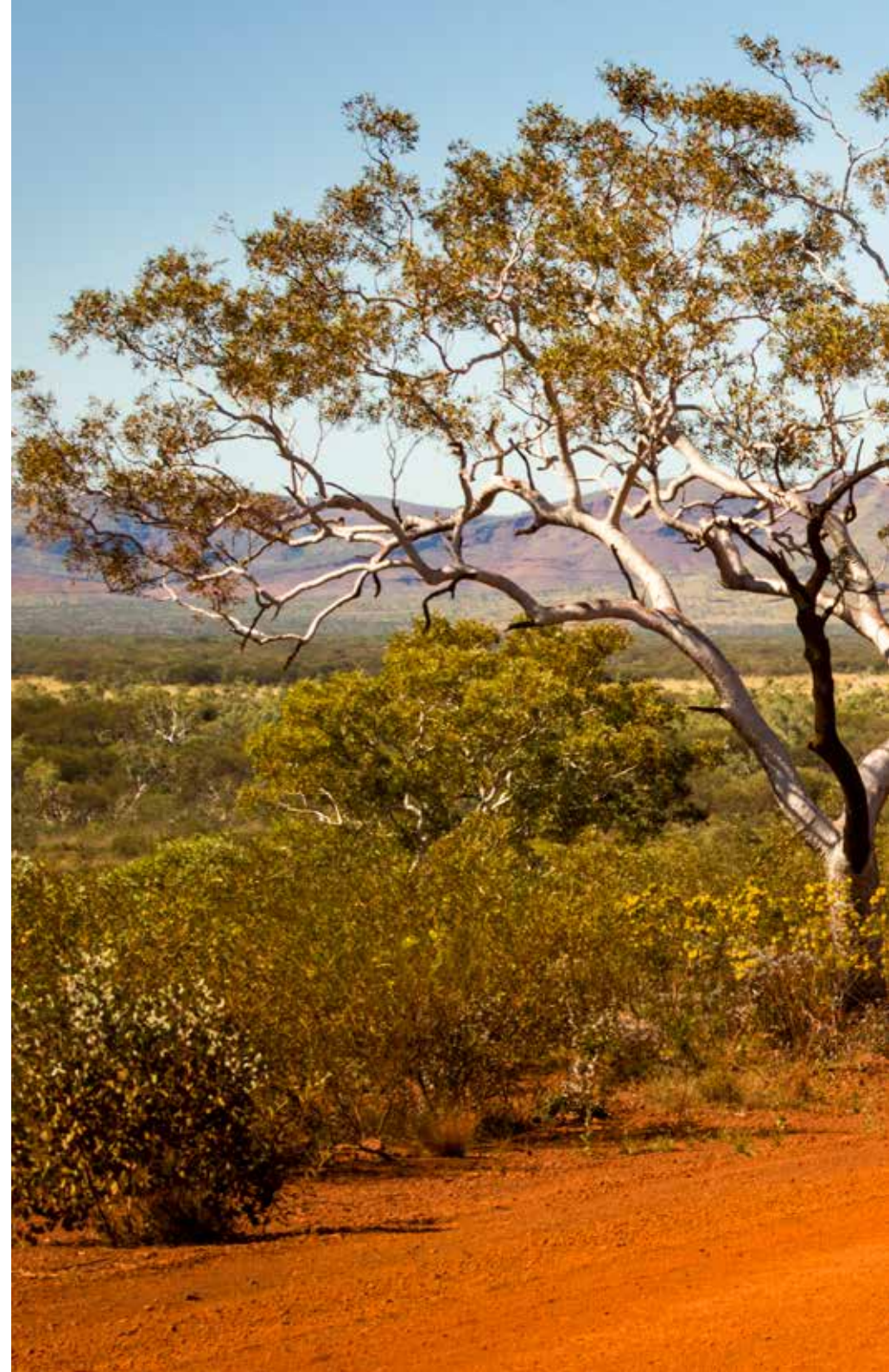
Steel Blue will be a carbon-neutral organisation

+ **Climate**

Steel Blue will source our leather exclusively from LWG gold-rated suppliers

+ **Human rights**

Steel Blue will have eliminated any risk of modern slavery within our supply chain









A mark of true support

Steel Blue is extremely proud of our many longstanding relationships with charitable and community organisations including:



Our impact so far on communities

- + More than \$1.5 million to support awareness and early detection of breast cancer in partnership with Breast Cancer Care WA.
- + More than \$300,000 for mental health charity Beyond Blue, funding their 24/7 Support Service.
- + Partnering with Clontarf Foundation to mentor young Aboriginal and Torres Strait Islander men.
- + Supporting the Swan Districts Football Club outreach programs, helping marginalised and at-risk people.
- + Sponsoring the SSB Annisa Pratama soccer academy near our factory in Jakarta.
- + Providing footwear and funding for environmental disaster recovery initiatives through WA Charity Direct.







Whadjuk Country
18 Irvine Drive, Malaga WA 6090
P.O. Box 2320, Malaga WA 6944
E orders@steelblue.com
P +61 (0)8 9209 3322



steelblue.com

All Steel Blue safety boots are independently certified to major international safety standards.

- + Australian Standard AS 2210.3
- + American Standard ASTM F2413
- + European Standard EN ISO 20345

InOurStride®
Steps towards a sustainable future

For the full Terms and Conditions regarding the Steel Blue 30-Day 100% Money Back Comfort Guarantee, and our 6 Month Manufacturer's Warranty, visit the Steel Blue website at steelblue.com.

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Product range correct at time of publication and subject to change without prior notice.

Leather is a natural product and some variation in colour may occur. The product images in our brochures and website are a general indication of colour. These variations in no way affect the performance of the boot.