



# **WORK & SAFETY FOOTWEAR GUIDE**

This is your comprehensive overview of all the Blundstone work and safety boots currently available in Australia.

With individual pages for each product, a fold-out feature and industry cheat sheets, you'll find everything your customers need to know.

We've included fact sheets for every boot, as well as breakdowns of our important safety features and standards. You'll be able to find the right footwear for any job or job site, along with tips on keeping our boots looking their best.

Each page is designed to lift out, so you can reorder them to suit your needs.

You can search for your favourite Blundstone by using this quick search guide.

EVERYWHERE LIFE TAKES ME 

**AUSTRALIA** 

WORK & SAFETY FOOTWEAR GUIDE







# WE LISTEN TO **OUR CUSTOMERS**

We want every customer to have the best boots for the job. Based on their feedback, we make next-generation footwear that delivers comfort, safety, quality and sustainability.

Here are some of the features that customers have asked for and we've delivered.

#### SAFETY

Our cutting-edge technology provides next-level protection for every challenge and workplace.

#### COMFORT

We pioneer enhanced comfort technology through our partnerships with Rogers Corporation and BASF.

#### QUALITY

As a QMS ISO 9001 endorsed company, we have an uncompromising approach to quality management standards.

#### **SUSTAINABILITY**

We're passionate about ethical, sustainable approaches in our supply chain and manufacturing. Through our Every Step Better program, we maintain a rigorous Environmental, Social and Governance (ESG) platform.

#### INNOVATION

Since 1870, we've been making tough, high-quality boots that keep workers safe and comfortable. We love to innovate, always looking to bring the best designs, technologies, materials and techniques into today's workplace.

# **KEEPING PEOPLE SAFE IS OUR PRIORITY**

All of our safety footwear complies with the Australian Safety Standard AS 2210.3:2019. This provides manufacturers and users with requirements for footwear that are intended for use in the workplace.

Testing for this standard covers a boot's design, upper construction (including leather), linings, durability and slip resistances, insoles, toe protection and ergonomic features.

Read on to learn more about our safety innovations.



Steel is the safest toe cap material available. It gives wearers MetGuard protects the top of the foot against fractures of the the highest resistance against impact, cuts, penetration and metatarsal bones. We use a moulded guard of XRD® Extreme rolling forces. Our steel toe caps are broad fitting and 200 joule Impact Protection material that gives flexibility and absorbs up impact resistant. That means they can withstand a 2,000kg mass to 90% of impacts. rolling over them. Steel toe caps are built into our entire RotoFlex Steel range and many other Blundstone safety boots.



This feature provides maximum resistance against perforation of the sole by nails and other sharp objects. Our leather boots with this feature have a composite penetration-resistant insole and Our RotoFlex® Composite range features Fortalite®, an advanced our gumboot styles have a steel midsole. toe cap built for optimum compression resistance.

These boots are lightweight, can pass through standard metal detectors and are highly insulated from heat and cold. Their rolling impact protection is comparable to steel.











# **COMFORT WITH EVERY STEP**

There's no point buying a work and safety boot that isn't comfortable. That's why we make footwear that keeps feet safe and is easy to wear all day long.

#### **BREATHABLE UPPER MATERIALS**

To make the best boots, you need the best materials. Before the manufacturing process begins, we inspect every piece of leather by hand. If it doesn't meet our quality standards, we don't use it. Simple as that.

#### SPS MAX COMFORT

Absorbing up to 90% of energy with every step taken, SPS Max Comfort helps reduce workplace fatigue and orthopaedic problems in the lower back, legs and feet.

With added XRD<sup>®</sup> Extreme Impact Protection, we engineered this technology to provide the ultimate comfort and support for our customers.

#### **INFINERGY®**

Exclusive to our RotoFlex<sup>®</sup> range, this E-TPU material is a super elastic energy foam from BASF which is soft but resilient—providing enhanced cushioning and reducing the impact of every step taken.

#### **QUALITY LININGS**

Our linings are designed to keep feet comfortable by drawing heat away from feet in hot conditions and providing warmth when it gets cold.

They are also anti-bacterial, breathable and quick drying, providing all day comfort.

#### **FOOTBEDS**

Our entire work and safety range features an advanced footbed that cushions and nurtures. These are breathable, washable and can be replaced as needed.

Our Comfort Arch footbed is made from soft polyurethane, covered with a full-length cushion of foam polyurethane, topped by a long wearing mesh cover. This footbed has an airflow and moisture wicking system and also includes a large pad of XRD<sup>®</sup> under the ball of the foot.

Our all-new comfort footbed, AirCell, is exclusive to the RotoFlex range. It features special zoning that increases ventilation, moisture control and cushioning comfort. Pressure cells pump air under the arch where sweat tends to build up.

# **OUR QUALITY PROMISE**

Since 1870, we've been in the business of tough, quality boots that are built for work or play.

We're always researching and developing ways to improve our comfort, style, protection and performance.

Ours is a global operation that comes from decades of innovation and production experience. We bring together the latest ideas, materials and designs to bring you a range of quality products.

#### QUALITY

When we first started making boots in the 1800s, we dedicated ourselves to crafting the highest quality product.

You'll find the same commitment in every part of our production process today. Our company meets the strict quality standard of ISO 9001. That means, whenever you put on a pair of Blundstones, you're wearing some of the best boots in the world.

#### ETHICAL EMPLOYMENT/AUSTRALIAN MODERN SLAVERY ACT 2018

Blundstone is committed to ensuring that the people making our product are employed ethically and are free from exploitation. At a local level, this means that employment standards within our suppliers exceed the minimum government-prescribed standards in the country of operation.

We take a proactive approach to ensure that our commitment to doing the right thing extends to our direct and indirect employees and partners.

#### MANUFACTURING

We manufacture our leather footwear in Vietnam, Thailand, India, Mexico, Indonesia and China. These factories are premium-quality operations that are environmentally and socially responsible.

The jobs in these factories are highly sought after, and we engage our personnel to ensure the standard of manufacturing is consistent with our stringent quality requirements.

Our gumboots are manufactured at our headquarters in Tasmania.



# **EVERY STEP BETTER**

#### People. Planet. Product.

#### **OUR PROGRAM**

Every Step Better (ESB) encapsulates our ongoing commitment to three key pillars; people, planet, product.

We believe it is essential to document, evaluate and transparently report our standards and continuous improvement and that of our value chain partners, to demonstrate our commitment to growing our business in a responsible way.

The program will continue to expand and evolve as we work with our partners to produce and sell responsibly made footwear and ancillaries for everywhere life takes you.

#### **OUR MISSION**

#### To make every step we take better than our last.

Blundstone never stands still. Every step we take, we ask ourselves, is this the right direction for our product, our people and our planet? If not, then we must take a step back and find another way to move forward. We acknowledge that our journey as a responsible brand is ongoing.

Every step we take must be better than our last.

#### **OUR PURPOSE**

#### To proactively manage and reduce our impact today and for future generations.

Specifically, we strive:

- · For continuous improvement;
- For compliance and beyond with all relevant laws and standards across our value chain;
- For knowledge and transparency in all factors of our value chain;
- · For accountability for all actions taken and utilised within our value chain; and
- To ensure to the best of our ability that everyone who works on our brand and products does the right thing.

#### **OUR PEOPLE**

#### Every individual matters.

- Encouragement of best practice outcomes
- Voluntary employment practices
- Advocate the right to freedom of association and bargaining
- No discrimination
- No child labour
- Fair working hours
- No harassment or abuse
- All employees paid according to the law
- Proper timesheets and human resource practices

#### **OUR PLANET**

To proactively manage and reduce our impact today and for future generations.

We have established the Every Step Better (ESB) program to ensure we are continually monitoring and measuring our impact and actively seeking ways to improve business practices.

We will only do business with suppliers in countries that we believe are sufficiently active in monitoring, and improving, environmental impact and practices.

#### **OUR PRODUCTS**

Made to last.

- Designed to last and stand the test of time
- · Humanely and sustainably sourced materials
- Mindful consumption strategies
- Recycled & recyclable considerations

For more detail on our Every Step Better program please visit: www.blundstone.com.au/our-commitment

# **OUR INNOVATION** PARTNERS

At Blundstone, we collaborate with some seriously smart people. Thanks to our many partnerships, we're engineering a new standard in footwear safety and comfort.

#### Infinergy.

#### **INFINERGY® BY BASF**

The extreme conditions of Australia call for extremely duarable footwear, which is why we've introduced Infinergy<sup>®</sup>. This E-TPU material is a super elastic energy foam from BASF which is soft but resilient-providing enhanced cushioning and reducing the impact of every step taken. You'll find Infinergy® built into our RotoFlex range.



#### **VIBRAM®**

We're proud to partner with Vibram, a legendary maker of high-performance rubber soles. Together, we developed a sole made from the rugged Vibram TC4+. A unique feature of the RotoFlex Max, these soles offer outstanding cut, slip and abrasion resistance.



#### **BOA® FIT SYSTEM**

This system delivers a micro-adjustable, precision fit that's engineered to perform in the toughest conditions. Easy to get on and off, we achieve the ultimate personalised fit by spreading the laces across the full foot with a simple flick of a highly durable dial.





#### **XRD® Extreme Impact Protection**

Cutting-edge materials meet the ultimate design. Soft and flexible to the touch, yet tough on impact, XRD® Technology is a lightweight, breathable material that's engineered for maximum shock absorption and comfort.



#### **BSI Certified Product**

A BSI certified product is the ultimate mark of quality. All Blundstone projects are monitored by the BSI to ensure that the manufacturing process at each certified site has the capability to produce certified products in compliance with each product's specified certification features.



# ELECTRICAL PROPERTIES OF FOOTWEAR

There are three categories of electrical conductivity in safety footwear. It's important to find the right level of protection for each working environment.

Contact your Blundstone Representative or call our Customer Service team for assistance.

## ELECTRICAL HAZARD RESISTANT FOOTWEAR (EHR)

EHR is designed to provide wearers with the greatest potential protection against electrical hazards or if they have accidental contact with a live electrical circuit.

The non-conductive materials in EHR boots act as an insulator, blocking the flow of electricity out of the body through the feet. Without the exit point for electrical flow, the charge will not be 'grounded' and electrocution potential is greatly reduced.

The level of electrical hazard protection of footwear is severely lessened when there's excessive wear on the outsole and the non-conductive material is compromised, or with exposure to wet and humid conditions. Steel and composite toe caps are insulated. If safety toe caps become exposed, the footwear should be replaced.

Blundstone products certified as electrical hazard resistant are designed to withstand 18,000V at 60Hz for 1 minute through the outsole (with no current flow or leakage current in excess of 1.0mA under dry conditions: ASTM standard F2413-18). This type of boot provides increased electrical hazard protection for electricians, workers using mains voltage power tools, and for general applications where risk of electrocution is present.

#### **ANTI-STATIC FOOTWEAR**

Anti-static footwear is used to minimise electrostatic accumulation by conducting electrostatic body charge to the ground. This reduces the risk of spark ignition from flammable substances and vapours, and where the risk of electric shock has not been eliminated. Anti-static footwear provides a reduced level of protection against electrical hazards compared to Electrical Hazard footwear.

The electrical resistance of anti-static footwear can be changed significantly by flexing, contamination or moisture. This footwear might not perform its intended function if worn in wet conditions or over long periods of time, if the sole is altered or damaged or dirt inhibits the contact points. That's why it's important that the boot can dissipate electrostatic charges and offer a high level of protection during its lifetime. We recommend regular in-house tests for electrical resistance.

#### **CONDUCTIVE FOOTWEAR**

Conductive footwear provides no protection against electrocution. This type of footwear helps eliminate discharge in environments where the accumulation of static electricity on the wearer can be a hazard, such as while handling explosives or other volatile materials.

We do not make any footwear in this category.

CAUTION: Electricity is dangerous. Correct precautions must be taken where any risk of electrocution is present. For advice on safe practice contact your safety officer or local authority.

# **COMMONLY USED TERMS**

A lot of science goes into our work and safety boots. We've broken down some of the terminology so you can break it down for your customers.

#### LEATHERS

**Full Grain:** Refers to hides that have not been sanded, buffed or snuffed to remove imperfections on the surface.

Waterproof/Water resistant: A specific formulation in the tanning process is used to provide water resistance/ waterproofing in leather. The use of waterproof leathers does not mean the footwear itself is waterproof, unless internal stitch holes are sealed, or a waterproof membrane is added inside the boot. Water resistant footwear is ideal in muddy or wet conditions but should not be used where the footwear will be submerged. Instead, a fully waterproof gumboot should be used.

**Platinum Quality:** High-quality leather that undergoes a special tanning process to make it stronger and more abrasion-resistant than conventional leathers. This offers better protection against grease, oils, salt, urine, lactic and other damaging acids.

Premium: Highest quality leathers and hides.

**Print:** Leather which has a 'printed' surface. The print helps disguise small marks. These marks are only visual and do not affect the performance of the leather.

**Oil tanned, Kip or Waxy:** The addition of oils or waxes in the tanning process helps to prevent the leather from drying out and cracking.

**Nubuck:** Full grain leather that is slightly 'buffed' or 'sandpapered' to give it a luxurious and ever-changing finish.

**Saddle:** Full-grain leather that ages over time. The leather is made from full thickness cowhide. It's often called 'saddle leather' because it's used for horse saddles.

**Microfibre:** Has the appearance and feel of leather. Microfibre is very easy to clean and care for.

#### **SOLING TYPES**

**PU:** Polyurethane - a cellular material used as a lightweight, cushioning soling material.

Once one of the most common soling materials, it's now used mostly in density midsoles with an outsole of thermoplastic or rubber.

**PUR:** A PU midsole with a nitrile rubber outsole. It has enhanced qualities for cut, abrasion and slip resistance. The outsoles of all Blundstone PUR footwear (the XFoot Rubber and RotoFlex GripTek® XHD ranges) are heat resistant to 300°C.

**TPU:** Thermoplastic urethane polyurethane, is a high-density thermoplastic urethane outsole that has outstanding abrasion resistant properties with a soft density polyurethane cushion midsole to enhance impact absorption.

**EVA:** Ethylene vinyl acetate (EVA) is a rubber-like copolymer which is both soft and flexible. It's often used as midsole material or as part of an outer sole and provides excellent shock-absorbing qualities.

**VIBRAM sole made from Vibram TC4+:** A unique blend of rubber and foam engineered for use in a wide range of work and safety environments.

Colour variations are a normal part of the production process for natural materials, and this can occur during manufacture or the normal wear cycle. They do not compromise the durability or wearability of our footwear. In fact, we love that every single one of our boots is unique.



# **SELECTING FOOTWEAR &** WHEN TO REPLACE BOOTS

#### SELECTING THE CORRECT FOOTWEAR

Safety footwear sold in Australia must comply to Standard AS 2210.3:2019, but not all safety boots are the same.

#### Here's how to pick the right pair for your customers:

#### **1. FIT FOR PURPOSE**

Choose appropriate footwear for the intended use, paying particular attention to the underfoot conditions.

#### 2. SAFETY TOE CAP

Both steel and composite toes provide safety for different industries. It's important to select the right safety toe for the conditions.

#### **3. QUALITY UPPER**

This allows the footwear to be breathable, protective and supportive, whether it's leather or material.

#### 4. SOLE DESIGN + MATERIAL

Make sure that the tread will offer suitable slip resistance. The material is also important for its heat resistant properties.

#### 5. DESIGN

Ask your customers if they need increased ankle or calf protection, or even a more lightweight option.

#### WHEN TO REPLACE BOOTS

When you're doing hazardous work, it's important that your footwear stays up to the task. Here are the six signs that boots are due for a replacement:

#### 1. The toe cap is exposed.

- 2. The leather is torn, worn, split or damaged.
- 3. The soles have worn down and no longer provide adequate tread.
- 4. The boots have been subjected to significant impact or trauma.
- 5. They no longer provide comfort and have excessive wear.
- 6. They've been exposed to harmful chemicals or products.

WORK & SAFETY FOOTWEAR GUIDE

# **SIZE GUIDE**

This chart will help you find the right fit for your customers. Of course, nothing beats trying on a pair.

Our half sizes are the same length as full sizes, but with a wider fit.

	MEN	I'S/UNISEX SI	ZING	
MM (LENGTH)	Men's Blundstone UK/AU Size	Men's USA Size	EUROPEAN SIZE	USA Women's Size
212	2	3	34.5	5
212	2.5	3.5	35	5.5
220	3	4	35.5	6
220	3.5	4.5	36	6.5
228	4	5	37	7
228	4.5	5.5	37.5	7.5
237	5	6	38	8
237	5.5	6.5	38.5	8.5
246	6	7	39	9
246	6.5	7.5	40	9.5
254	7	8	41	10
254	7.5	8.5	41.5	10.5
262	8	9	42	11
262	8.5	9.5	42.5	
271	9	10	43	
271	9.5	10.5	43.5	
280	10	11	44	
280	10.5	11.5	45	
288	11	12	46	
296	12	13	47	
305	13	14	48	
314	14	15	49	
323	15	16	50	

WOMEN'S SIZING FOR WOMEN'S SAFETY RANGE									
MM (LENGTH)	USA Women's Size	European Size							
212	5	34.5							
212	5.5	35							
220	6	35.5							
220	6.5	36							
228	7	37							
228	7.5	37.5							
237	8	38							
237	8.5	38.5							
246	9	39							
246	9.5	40							
254	10	41							
254	10.5	41.5							
262	11	42							

CHILDREN'S SIZING FOR STYLES #630, #631								
MM (LENGTH)	CHILDREN'S BLUNDSTONE UK/AU SIZE	USA SIZE	EUROPEAN SIZE					
144	7	8	24					
152	8	9	25					
161	9	10	26.5					
169	10	11	28					
177	11	12	29					
186	12	13	30.5					
195	13	1	31.5					
203	1	2	33					
212	2	3	34.5					
212	2.5	3.5	35					
220	3	4	35					



# **GUIDE TO ICONS**

Keep an eye out for these icons on our product pages. They'll help you find the boots that are most fit for purpose.

STEEL TOE CAP	TOE CA

Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact. Steel is the safest toe cap material available, providing the highest level of resistance to impacts, punctures, cuts and rolling side compression.



Capable of withstanding an impact of 200 joules, they're the ideal boot if you're on your feet all day and require lightweight protection. And because they're metal free, these caps won't set off metal detectors.



Utilising XRD® Technology, SPS MAX comfort has been designed to provide ultimate protection and support, reducing fatigue and orthopaedic problems in the lower back, legs and feet.



Certified to ASTM F2413-18 Clause 5.6 Electric Hazard Resistant

Footwear (EH). Where there is a risk that a person may come in contact with a live electrical circuit, electrical shock hazard footwear will provide the best possible protection against electrical shock hazard.



Anti-static safety footwear is designed to prevent the buildup of static electricity by conducting the static charge to the ground. This greatly reduces the risk of electric discharge, and is best used in workplaces including petrochemical plants, airport tarmacs and environments where there is a risk of static discharge ignition.

140°C ESISTANT	
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The outsole is heat resistant to temperatures up to 140°C, therefore withstanding temperatures typically encountered in the majority of industrial applications.



The outsole is heat resistant to temperatures up to 300°C and has a very high insulating value, providing short term resistance to melting and cracks at higher than normal temperature ranges that may be encountered in an industrial environment.



The outsole is compliant to slip resistance standards to AS 2210.3:2019 and provides slip resistance through a combination of design, tread pattern and soling material.



Leather is treated to provide extra water-resistant properties. Footwear with this symbol is particularly suitable for muddy conditions.



Gumboots and specially lined boots that are highly resistant to water and liquid penetration.





Boots featuring soles that are resistant to fuel oil degradation.



The sole provides penetration resistance in accordance with 2210.3:2019 for extra protection against puncture injury. Top-of-the-range bamboo lining is designed specially to Our leather boots with this feature have a composite penetration keep your feet cool and comfortable. It's thermal regulating, resistant insole, the gumboots offering penetration resistance deodorizing, anti-bacterial, anti-fungal, breathable and have a steel midsole. quick drying.



Metatarsal guards provide increased protection against injury from impact to the metatarsal area. A moulded guard of XRD® material provides flexibility and absorbs up to 90% of impact energy, time after time.



Provides increased resistance to chemical degradation for greater longevity in harsh environments. They include a chemical resistant leather upper and PU/Rubber outsole. Complies to standard BS EN 13832-2:2018 - tested against Sodium Hydroxide (caustic soda) at 40% concentration and against Acetic acid A specially designed footbed that increases ventilation, at 99% for a limited time. Suitable for use in environments with moisture control and comfort. limited contact with chemicals.





Kevlar® stitching provides high strength seams with greater resistance to heat damage and friction.





These boots feature components that can pass through standard airport metal detectors.



Boots designed to offer a comfortable fit for those with wider feet.





# CHEAT SHEET BY BOOT FEATURE

When a customer is after a specific set of safety requirements for their work, you can use this handy guide.

It will help you find the footwear with all the features they need.

	STEEL TOE CAP	COMPOSITE TOE CAP	NO PROTECTIVE TOE CAP	SPS MAX COMFORT	ELECTRICAL HAZARD RESISTANT	ANTI-STATIC	140°C RESISTANT	300°C RESISTANT	SLIP RESISTANT	WATER RESISTANT UPPER	WATER PROOF	FUEL OIL RESISTANT	PENETRATION RESISTANT	KEVLAR* STITCHING	METGUARD		extreme impact protection	CLOSURE SYSTEM	SMALLER SIZES FOR WOMEN	LARGER SIZES TO 14/15
<sup>#</sup> 001			•								•	٠						Gumboot	•	
<sup>#</sup> 024	•				•				•		•	•	•				•	Gumboot		
<sup>#</sup> 025	•				•				•	I	•	•					•	Gumboot		
<sup>#</sup> 028	•				•				•		•	٠	•		•		٠	Gumboot	•	14
<sup>#</sup> 172	•			•	•		•		•			•					•	Elastic side	•	14
<b>#200</b>			•	•			•		•	•		•					•	Elastic side	•	
<sup>#</sup> 243	•			•	•		•		•	•		•					•	Zip side		
#310	•			•	•		•		•			٠					•	Elastic side	•	
#311	•			•	•		•		•			•					•	Elastic side		
<sup>#</sup> 313	•			•	•		•		•			•					•	Elastic side		
<b>#318</b>	•			•	•		•		•			•					•	Zip side	•	
#319	•			•	•		•		•			•					•	Zip side	•	
#322	•			•	•		•		•	•		•					•	Zip side		
#325	•			•	•		•		•			•					•	Zip side		
#400			•	•			•		•			•					•	Elastic side	•	
#405			•	•			•		•			•					•	Elastic side	•	
#418			•	•			•		•			•					•	Zip side	•	
#419			•	•			•		•			•					•	Zip side	•	
#600 #/10			•	•			•			1		•					•	Elastic side	•	
#610 #770			•	•			•					•					•	Elastic side	•	
#630 #774			•									•						Elastic side	•	
<sup>#</sup> 631 <sup>#</sup> 650			•	•			•					•					•	Elastic side	•	
#659			•	•			•					•					•	Elastic side	•	
#663			•	•			•					•					•	Elastic side	•	
#785	•		•	•	•		•		•			•					•	Lace up	•	
#787	•			•	•		•		•			•					•	Elastic side		
#793		•				•	•		•			•					•	Lace up		
#795		•				•	•		•			•					•	Lace up		
#796		•		•		•	•		•			•					•	Zip side		
#797		•		•		•	•		•			•					•	Zip side		
<sup>#</sup> 883		•		•		•	•		•			•					•	Lace up	•	
<sup>#</sup> 886		•				•	•		•	•		•					•	Slip on	•	
<sup>#</sup> 887		•				•	•		•	•		•					•	Zip side	•	
<sup>#</sup> 971	•			•	•			•	•	•		•		•	•		•	Velcro	•	14
<b>#980</b>	•				•			•	•		•	٠	•		•		٠	BOA®		14
<sup>#</sup> 981	•			•	•			•	•	•		•		•			•	Velcro	•	14
<sup>#</sup> 982	•			•	•			•	•	•		•		•		•	•	Zip side		14
<b>#992</b>	•			•	•			•	•	•		•					•	Zip side		14
<b>#995</b>	•				•			•	•	•		٠	٠	•			٠	Lace up		
<sup>#</sup> 997	•			•	•			•	•	•		•					•	Zip side		14



# ROTOFLEX® CHEAT SHEET BY BOOT FEATURE

When a customer is after a specific set of safety requirements for their work, you can use this handy guide.

It will help you find the footwear with all the features they need.

	STEEL TOE CAP	COMPOSITE TOE CAP	ELECTRICAL HAZARD RESISTANT	<b>MANTI-STATIC</b>	H40°C	<b>300°C</b> RESISTANT	SLIP RESISTANT		FUEL OIL RESISTANT	FOOTBED		KEVLAR® STITCHING	WIDE FIT	CLOSURE SYSTEM	SMALLER SIZES FOR WOMEN	LARGER SIZES TO 14/16
<b>#8001</b>	•		•		•		•	•	-	-			•	Elastic side	-	14
<b>#8002</b>	•		•		•		•	•	-	•			•	Elastic side	-	14
<b>#8060</b>	•		•		•		•	•	•	-			•	Zip side		14
<b>#8063</b>	•		•		•		•	•	•	-			•	Zip side		14
<b>#8066</b>	-		•		•		•	•	-	•			•	Zip side		14
<b>#8071</b>	•		•	•	•		•	•	•	-			•	Zip side	•	14
<b>#8560</b>		•	•		•		•	•	•	-			•	Zip side		14
<b>#8561</b>		•	•		•		•	•	•	•			•	Zip side		14
<b>#8550</b>		•	-		•		•	•	•	-			•	Zip side		14
<b>#8553</b>		•	•		•		•	•	•	-			•	Zip side		14
<b>#8860</b>		•	•		•		•	•	•	•			•	Zip side	•	
<b>#8863</b>		•	•		•		•	•	■	•			•	Zip side	•	
<b>#9000</b>	•		•			•	•	•	•	•			•	Elastic side		14
<b>#9001</b>	•		•			•	•	•	•	•			•	Elastic side	•	15
<b>#9010</b>	-		-			•	•	-	-	-			•	Lace up	-	14
<b>#9011</b>	•		•			•	•	•	•	•			•	Lace up	•	15
<b>#9020</b>	•		•			•	•	•	•	-		-	•	BOA*		14
<b>#9060</b>	•		•			•	•	•	•	•			•	Zip side		16
<b>#9061</b>	•		•			•	•	•	•	•			•	Zip side		16
<b>#9063</b>	•		•			•	•	•	•	•			•	Zip side		16
<b>#9090</b>	•		•			•	•	•	•	•	•	•	•	Zip side		14
<b>#9960</b>	•		•			•	•	•	-	•			•	Zip side	•	
<sup>#</sup> 9961	•		•			•	•	•					•	Zip side		



# CHEAT SHEET BY INDUSTRY

Every industry has its own unique worksites, hazards and challenges. It's important that customers find footwear to keep them moving safely and comfortably.

Our industry cheat sheet will help you find the right boot for any kind of work.

	AGRICULTURE	ARCHITECTURE/ ENGINEERING	BUILDING	COMMUNICATION	CONSTRUCTION	ELECTRICAL SERVICES	EMERGENCY SERVICES	ENVIRONMENTAL INDUSTRIES	FIELD OPERATIONS	FOOD PROCESSING	FOUNDRIES	GENERAL INDUSTRY	НОЅРІТАLITY	LANDSCAPING/ GARDENING	MAINTENANCE	MANUFACTURING	MECHANIC/ PANELBEATING	MINING	OFFICE ADMINISTRATION	OIL & GAS OPERATION	PAINTING PLASTERING	PLUMBING	POWER UTILITIES	REFUELLING	RESOURCES	SECURITY	SMELTER	TRANSPORT	WAREHOUSING
<sup>#</sup> 001	•													•								•							
<sup>#</sup> 024		•	•		•		•		•			•		•	•			•		•		•			•				
<sup>#</sup> 025	•	•	•		•		•	•				•		•	•			•		•		•			•				
<sup>#</sup> 028					•		•		•						•			•		•		•			•				
<sup>#</sup> 172	٠		٠		٠	٠		٠				٠		•	•	٠	٠				•	٠						٠	•
<sup>#</sup> 200	•													•	•						•	•						•	•
<sup>#</sup> 243	•	•	•	•	•	•	•	•	•	•		•		•	•	•		•			•	•	•		•			•	•
#310	•		٠		•	٠		•		٠		•		•	•	•	•				•		٠			•		٠	•
#311	•		•		•	•						•		•	•	•					•							•	•
#313	•		٠		•							٠		•	•	٠	•				•							•	•
<sup>#</sup> 318	•		•		•	•		•				•		•	•	•	•				•							•	•
#319	•	•	•	•	•	•	•	•		•		•	•	•	•	•	•		•	•	•	•	•			•		•	•
<b>#322</b>	•	•	•	•	•	•	•	•		•		•	•	•	•	•	•		•	•	•	•	•			•		•	•
<sup>#</sup> 325	٠		٠	•	•	•		•		٠		٠		•	•	٠	•		٠		•	•	٠					٠	•
<sup>#</sup> 400	٠													•	•						•	•						٠	•
<sup>#</sup> 405	•													•	•						•	•						•	•
#418	•													•	•						•							•	
#419	•												•	•	•		•		•		•	•				•		•	
<sup>#</sup> 600	•													•					•		•							•	
<sup>#</sup> 610	•	•		•			•						•	•					•		•					•		•	
<sup>#</sup> 630																													
<sup>#</sup> 631																													
<sup>#</sup> 650	•																		•									•	
<sup>#</sup> 659	•	•																	•										
#663	•	٠		•									•						•							•			
<sup>#</sup> 785		•		•								•	•						•							•			•
*787		•		•		•						•	•						•							•			•
<sup>#</sup> 793			•							•		•	•	•	•	•	•		•		•			•		•		•	•
<sup>#</sup> 795		•	•	•						•		•	•	•	•	•	•		•		•			•		•		•	•
<sup>#</sup> 796	•	•	•	•				•		•		•		•	•	•			•		•			•		•		•	•
<sup>#</sup> 797	•	•	•	•				•		•		•	•	•	•	•	•		•		•			•		•		•	•
<sup>#</sup> 883		•	•									•	•	•	•	•	•		•		•			•		•		•	•
#886										•			•			•			•										
<sup>#</sup> 887	•	•	•	•				•	•	•		•	•	•	•	•	•		•		•	•		•		•		•	•
<b>#971</b>											•																•		
<b>#980</b>							•		•									•							•				
<sup>#</sup> 981											•																•		
<b>#982</b>	•				•		•	•										•		•					•				
<b>#992</b>	•	•	•	•	•	•	•	•	•			•		•	•	•		•		•	•	•	•		•			•	•
<b>#995</b>							•		•								•	•		•					•				
<sup>#</sup> 997	•	•	•	•	•	•	•	•	•			•	•	•	•	•	•	•		•	•	•	•		•	•		•	•



# ROTOFLEX® CHEAT SHEET BY BOOT INDUSTRY

Every industry has its own unique worksites, hazards and challenges. It's important that customers find footwear to keep them moving safely and comfortably.

Our industry cheat sheet will help you find the right boot for any kind of work.

	AGRICULTURE	ARCHITECTURE/ Engineering	BUILDING	COMMUNICATION	CONSTRUCTION	ELECTRICAL SERVICES	EMERGENCY SERVICES	ENVIRONMENTAL INDUSTRIES	FIELD OPERATIONS	FOOD PROCESSING	FOUNDRIES	GENERAL INDUSTRY	HOSPITALITY	LANDSCAPING/ GARDENING	MAINTENANCE	MANUFACTURING	MECHANIC/ PANELBEATING	ÐNINIM	OFFICE Administration	OIL & GAS Operation	PAINTING PLASTERING	PLUMBING	POWER UTILITIES	REFUELLING	RESOURCES	SECURITY	SMELTER	TRANSPORT	WAREHOUSING
<b>#8001</b>	-		•		•	•		-		•		•		•	F	-		-			-	•	-		-			•	-
<b>#8002</b>	•		•		•	•		-		•		•		•	F	-		-			-	•	•		•			•	-
<sup>#</sup> 8060	•	•	•	•	•	•	•	-	•	•		•		•	-	•		-			•	•	•		•			•	-
<b>#8063</b>	-	•	•	-	•	•	•	-		•		•		-				-			-	•	-		-			•	-
<b>#8066</b>	-	-	•	-	•	•	•	-	-	-		•		•	•	-		-			•	•	-		•			•	-
<b>#8071</b>	-	•	•	-	•		•	-	-	•		•		•	Ē	-	-	-		•	-	•		•	•	•		•	-
<b>#8560</b>	•	•	•	-	•	•		-	-			•		•	۲	-		-		•	•	•	•		•			•	-
<b>#8561</b>	-	-	-	-	•	-	-	-	-			•	-	-	-	-	-	-		•	-	•	-		-	•		-	-
<b>#8550</b>	•	•	•	•	•	•		•	•			•		•	-	-		•		•	•	•	•		•			•	•
<b>#8553</b>	-	•	•	-	•	•		-	•			•		•	•	-		-		•	-	•	-		•			•	-
<sup>#</sup> 8860	•	•	•	•	•	·		•	•			•		•	Ē	-		•		•	•	•	•		•			•	-
<b>#8863</b>	•	•	•	•	•	•		•	•			•		•	F	-		-		•	•	•	•		•			•	•
<b>#9000</b>	•	•	•	•	•	•	•	•	•	•		•		•	•	-		•			•	•	•		•			•	-
<b>#9001</b>			-		•	•	•	-		-		•	-	-	-	-	-	-			-	-	-		-	•		-	-
<b>#9010</b>	•		•	•	•	•	•	•				•		•	-	-		•		•	•				•			•	-
<b>#9011</b>	-	•	•	-	•	•	•	-	-	-		•		•	٢	-	-	-		•	•	-	-		-	•		-	-
<b>#9020</b>		•	•	•	•		•	•	•			•		•	•			•		•	•	•	•		•				
<b>#9060</b>	-	•	•	•	•	•	•	-	•	-		•		•	•	-		•		•	•	•	•		-			•	-
<b>#9061</b>	•	•	•	•	•	•	•	•	•			•	•	•	-	-	-	•		•	•	•	•		•	-		•	-
<b>#9063</b>	-	•	•	•	•	•	•	-	•	•		•		•	-	-		•		•	•	-	•		•			•	•
<b>#9090</b>		•	•	-	•		·	-	•			•		•	٦			•		•			•		•				
<b>#9960</b>	-	•	•	•	•	•	•	-	•			•		•	•	-		•		•	•	•	•		•			•	•
<b>*9961</b>	•		•	-	•	•	•	-	•	•		•		•		•		-		•	•		•		-	-		•	•

# SAFETY BOOTS

No one should have to trade protection for comfort. Our safety boots keep feet secure, in all kinds of environments, while offering a range of easy-to-wear features.

The boots in our safety series come in a range of elastic sided, lace up, BOA® Fit System or zip sided designs - all with a protective toe cap for maximum safety.

You can recognise our Safety Boot range through the orange colouring throughout this guide.



# **AUSTRALIAN SAFETY STANDARDS**

All Blundstone safety footwear complies to the Australian Standard AS 2210.3:2019. The objective of this Standard is to provide manufacturers and users with requirements for footwear intended for use in workplace applications.

Safety footwear is defined as: Footwear that incorporates protective features to protect the wearer from injuries which could arise through accidents, fitted with toe caps, designed to give protection against impact when tested at an energy level of at least 200 joules and against compression when tested at a compression load of at least 15kN.

The testing for standard AS 2210.3:2019 compliance covers many the intended application. facets of the footwear construction including design, upper Workplace environments and risk factors vary enormously, and construction (including leather properties), linings, durability OH&S risk assessments should be consulted before choosing and slip resistance of outsole materials, insoles, toe protection footwear protection. and specific ergonomic features.



Certain workplace environments require additional protective features in footwear including penetration resistance, electrical properties, water resistance and metatarsal protection - these requirements are also addressed in additional clauses in the above standard.

It's imperative that the correct safety footwear is selected for

# ROTOFLEX®

RotoFlex is Australia's largest safety footwear launch in a decade. It's also our toughest and most advanced range yet.

We spent years researching the needs of workers in the trades, building and construction industries. Packed with next-gen features, these are the boots you can wear anywhere, and you'll want to wear every day.

In 2022, we launched our celebrated RotoFlex Composite toe cap range. In 2023, we've introduced RotoFlex Heavy Duty, Extra Heavy Duty and MAX Steel. These styles are all designed with world-leading RotoFlex technology.

#### RESEARCH

Our RotoFlex range came from years of consumer-driven research. We wanted to understand the real needs of safety footwear users. It was about listening to what consumers needed and solving the problems they were experiencing with their existing boots.

Key findings of the research indicated that the main concerns and priorities for wearers were:

- Safety and support—against ankle rolls, musculoskeletal injuries, trips and falls
- Durability—high quality of componentry and materials
- **Comfort**—pain-free, all-day comfort with ankle flexibility and movement
- Thermal regulation with ventilation to increase airflow breathable features that reduce sweaty feet
- Sole—ergonomics, longevity, stability, and traction

Every component used in the RotoFlex range has been researched, tested, and trialled in collaboration with the University of Tasmania's School of Health Science's biomechanics experts. Our design team considered several options for each element of RotoFlex to ensure a truly innovative, better performing safety boot. If they couldn't find the perfect piece, they created it.

We also like to let our boots speak for themselves. Trial results, comfort ratings, durability and componentry tests are all rating at never-before-seen levels.

This is the new benchmark for the safety footwear market.



#### SUSTAINABILITY

To align with our Every Step Better (ESB) program, sustainability has underpinned the entire development of the RotoFlex Range. RotoFlex has been designed using recyclable and sustainable raw material as well as materials with long-term durability. The sustainability considerations of the range highlight our ongoing commitment to minimising our environmental impact.

#### DESIGNED TO LAST

Every element from sole technology, through to stitching, laces, leather and linings was carefully considered to ensure the boots will stand the test of time. We also utilised an extensive wear testing program designed to ensure our products are robust and fit for purpose.

#### RESPONSIBLY SOURCED MATERIALS

Currently, 95% of the leather used in our boots is sourced from Leather Working Group (LWG) rated tanneries. LWG is the leading body driving sustainable business practices within the leather industry.

Additional elements in the RotoFlex range use sustainable raw materials—including the heel grip, insole, and counter stiffener.

#### **RECYCLED & RECYCLABLE**

In 2011, Blundstone became a signatory to the Australian Packaging Covenant. Our primary packaging is made up of 100% recycled materials and is 100% recyclable. We have eliminated single-use plastics from all of our packaging.

In addition, the laces and lining of the RotoFlex range are made with  $100\%\,recycled\,materials.$ 

#### MINDFUL CONSUMPTION

We design products not just to last but to use materials efficiently. Leather hides vary in size and shape, and through detailed marking and cutting processes, we make the best use of every hide. It's about making sure that appropriate yield can be achieved on each piece and reducing the amount of wastage.

# ROTOFLEX® STABILITY MEETS THE FREEDOM TO MOVE

With a focus on biomechanical design, our RotoFlex range is a giant leap forward in safety boots. Every cutting-edge component has been extensively trialled and tested.

PUT OUR INNOVATION TO WORK.

# CRIPTCK.ID STABILITY WITH<br/>EVERY STEP CRIPTCK.ID ASTRONG<br/>FOUNDATION FR<br/>THE GROUND UF CRIPTCK.ID ASTRONG<br/>FOUNDATION FR<br/>THE GROUND UF CRIPTCK.ID THE ULTIMATE<br/>UNDERFOOT<br/>TRACTION Image: SoftCell' OVERARCHING<br/>Component<br/>Destability, balance and<br/>while reducing the risk of trip<br/>and falls.

### **FORTALI**TE®

#### COMPRESSION RESISTANT COMPOSITE S

This safety toe cap holds immense pressure, keepi without restricting toe m

## FORTASHIELD

#### STEEL TOE CAI PROTECTION

Our broad-fitting, cut-resi caps can withstand a 20k from waist height.



#### **CUSHIONING F**

Anti-bacterial, washable a material with ventilation a control.

TH	FEATURES & BENEFITS • TPU outsole • Abrasion and heat resistant to 140°C • Fuel oil resistant • Highly resistant to microbial attack and water damage
FRO <b>M</b> UP	FEATURES & BENEFITS • Nitrile Rubber outsole • Heat resistant to 300°C • Fuel oil resistant • Excellent abrasion, cut and slip resistance
E	FEATURES & BENEFITS • Vibram TC4+ Rubber outsole • Heat resistant to 300°C • Fuel oil resistant • Outstanding abrasion, cut and slip resistance
<b>G STEM</b> and movability, f trips, slips	FEATURES & BENEFITS • Increased stability • Increased balance • Reduced ankle slip within boot • Reduced wearer fatigue • Increased comfort • Increased manoeuvrability • More room to move within a stable foothold
SAFETY s strong under ing its shape novement.	FEATURES & BENEFITS • Resists compression • Increased balance • Less transmission of heat and cold • Less electrically conductive • Tested to resist a 200 joule impact • Lightweight performance • Holds strong under immense pressure • Keeps shape without restricting toe movement • Broad fitting
<b>VP</b> sistant steel toe kg weight dropped	FEATURES & BENEFITS • Resists compression • Maximum cut resistant • Penetration resistant • Increased balance • Tested to resist a 200 joule impact • Holds strong under immense pressure • Keeps shape without restricting toe movement • Broad fitting
FOOTBED and breathable and moisture	<ul> <li>FEATURES &amp; BENEFITS</li> <li>Specialised zoning activates ventilation, moisture control and cushioning comfort</li> <li>Pressure cells cushion and pump air under the arch and toes where sweat builds</li> <li>Washable, breathable, anti-fatigue</li> <li>Anti-bacterial</li> <li>Footbade also available as accessories</li> </ul>

Footbeds also available as accessories

**ROTOFLEX**<sup>®</sup> **GRIP**TEK (HD) **FORTALITE®** 

# COMPRESSION RESISTANT COMPOSITE

This safety toe cap holds strong under immense pressure, keeping its shape without restricting toe movement.

SOFTCELL

FORTALITE®

**GRIPTOK** 



SOFTCELL

**ROTOFLEX**<sup>®</sup>

FORTASHIELD

STABILITY WITH EVERY STEP

This biomechanical TPU outsole brings

**GRIPTEK** 

FORTASHIELD

Infinergy

1111 ------

Infinergy\* E-TPU, a super elastic energy foam providing enhanced cushioning.

**GRIPTEK**.ID

#### Infinergy

1111 automa

**Infinergy**\* E-TPU, a super elastic energy foam providing enhanced cushioning.

This is a visual representation of the style only. Colours and features may differ from image shown

# **ROTOFLEX**<sup>®</sup> **GRIPTEK (XHD**) FORTASHIELD

# A STRONG FOUNDATION FROM THE IP GROUND

Our advanced rubber outsole is developed for traction, protection and support.

SOFTCELL

FORTASHIELD

GRIPTEK XHD

Infinergy Infinergy\* E-TPU, a super elastic energy foam providing enhanced cushion

1111 automo



iordi

Our cutting-edge sole design combined with Vibram TC4+ compound brings high grip and durability, plus heat and cut resistance.

THE ULTIMATE UNDERFOOT TRACTION

SOFTCELL

FORTASHIELD

This is a visual representation of the style only. Colours and features may differ from image sho

dstone





#### Infinergy

1111 automan

Infinergy\* E-TPU, a super elastic energy foam providing enhanced cushioning.

This is a visual representation of the style only. Colours and features may differ from image shown.













**#9011** 







We developed this advanced rubber outsole to give you maximum traction, protection and support.

As well as being fuel oil resistant, the GripTek XHD provides exceptional heat resistance up to 300°C. You'll also be protected from abrasions, cuts and slips.







#### **#9001**



**#9000** 







Meet the hero of our RotoFlex range, the #9060combining ultimate durability, comfort and protection. This safety boot boasts our famous wheat finish, right down to the GripTek® Extra Heavy Duty rubber outsole.

- Wheat water-resistant nubuck leather upper safety boot—150mm height
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Durable, heavy duty zip with industrial grade zip fastener
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

FORTASHIELD — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.







**ROTOFLEX®** 

SAFETY UNISEX WHEAT NUBUCK ZIP SIDED 150mm HEIGHT



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ALI-9060-052







channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL®—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.



ndstone.com.au for further details of the 30 Refer to **bl** day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ALL-9061-052







The RotoFlex #9063 reimagines premium comfort and protection. Utilising the GripTek® Extra Heavy Duty rubber outsole and SoftCell<sup>®</sup> comfort system, these design principles are all wrapped up in a laidback stone nubuck.

- Stone water-resistant nubuck leather upper safety boot—150mm height
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Durable, heavy duty zip with industrial grade zip fastener
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant

Blundstone

excellent abrasion, cut and slip resistance

FORTASHIELD — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.



**ROTOFLEX®** 

SAFETY UNISEX STONE NUBUCK ZIP SIDED 150mm HEIGHT



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-9063-052







Designed and made for women, the RotoFlex #9960 seamlessly integrates style and function. Comfort comes standard with our exclusive zoned airflow footbed-keeping your feet well ventilated.

- Wheat water-resistant nubuck leather upper safety boot—150mm height
- · Designed specifically for women, offering optimum fit, support and comfort
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Durable, heavy duty zip with industrial grade zip fastener
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

FORTASHIELD — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.







**ROTOFLEX®** 

SAFETY WOMEN'S WHEAT NUBUCK ZIP SIDED 150mm HEIGHT



ndstone.com.au for further details of the 30 Refer to **blu** day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber







- Lining made from recycled PET offers moisture wicking and long lasting performance
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.

Blundstone



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber







Armed with a GripTek<sup>®</sup> Extra Heavy Duty outsole and a water-resistant upper, the RotoFlex #9010 is always up for the task.

- Wheat water-resistant nubuck leather upper safety boot—150mm height
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

FORTASHIELD — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL®—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.









**ROTOFLEX®** 

SAFETY UNISEX WHEAT NUBUCK LACE UP 150mm HEIGHT



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ALL-9010-052







When the going gets tough, the tough look to the RotoFlex #9011. Built with an extra heavy duty rubber outsole, this boot is perfect for a variety of work environments, both indoors and out.

- Black water-resistant leather upper safety boot—150mm height
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

FORTASHIELD — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL®—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.









**ROTOFLEX®** 



ndstone.com.au for further details of the 30 Refer to **blu** day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-9011-032

# **ROTOFLEX®**





Safety and style unite in the #9000. With a FortaShield steel toe cap and GripTek<sup>®</sup> Extra Heavy Duty rubber outsole, this elastic-sided 'pull on, kick off' safety boot is perfect for long days on the job.

- · Wheat water-resistant nubuck leather upper safety boot
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* XHD—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent cut and slip resistance

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. **AIRCELL** —uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.









**ROTOFLEX®** 

SAFETY UNISEX WHEAT NUBUCK ELASTIC SIDED



**CERTIFIED TO:** Standard AS 2210.3:2019 ASTM F2413-18 including EH (Clause 5.6)



ndstone.com.au for further details of the 30 Refer to **bl** day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-9000-052







Versatile, durable and ready to tackle the day, whatever the terrain. The RotoFlex #9001 features a GripTek<sup>®</sup> Extra Heavy Duty rubber outsole for optimum underfoot protection, alongside the SoftCell<sup>®</sup> fit system for unbeatable comfort.

- Black water-resistant leather upper safety boot
- Heavy Duty TPU moulded toe designed for superior leather protection

**INFINERGY**<sup>\*</sup> — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

**GRIPTEK\* XHD**—biomechanically engineered rubber (PUR) outsole designed for optimum grip and stability

- heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. **AIRCELL** — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

**SOFTCELL**\*—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.

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**ROTOFLEX®** 

SAFETY UNISEX BLACK LEATHER ELASTIC SIDED

**HALF SIZES** 



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

AU-9001-0523



#### FORTASHIELD









#### FORTALITE®









# GRIPTEK

This biomechanically engineered TPU outsole delivers maximum grip and stability. It's included with both our Fortashield steel and Fortalite composite toe-cap technologies.

The GripTek° HD is abrasion and fuel oil resistant. It also offers heat resistance up to 140° C. Highly resistant to microbial attack and water damage, these boots can handle just about anything.







The GripTek® Heavy Duty sole provides a strong foundation from the ground up. Our RotoFlex #8060 safety boot is equipped with an industrial grade zip for ease of access and SoftCell® technology to ensure a secure and comfortable fit.

- Wheat water-resistant nubuck leather upper safety boot—150mm height
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Durable, heavy duty zip with industrial grade zip fastener
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Streamlined TPU toe guard for added leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- **GRIPTEK\* HD**—biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant

Blundstone

- highly resistant to hydrolysis and microbial attack

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing

channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.





5-14

GRIPT<del>C</del>K.@

**140°C** 

**ROTOFLEX®** 

SAFETY UNISEX WHEAT NUBUCK ZIP SIDED 150mm HEIGHT

HALF SIZES **7.5-11.5** 

FUEL OIL RESISTANT





**CERTIFIED TO:** Standard AS 2210.3:2019 ASTM F2413-18 including EH (Clause 5.6)



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8060-032







to cradle your feet for unrivalled comfort.

- TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- **GRIPTEK**\* HD biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.





ndstone.com.au for further details of the 30 Refer to **blu** day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8063-052







Our RotoFlex #8066 may be light in colour, but it packs a protective punch—the broad fitting steel toe cap is made for cut and impact resistance. Paired with the GripTek<sup>®</sup> Heavy Duty sole for underfoot stability and SoftCell<sup>®</sup> comfort system, these boots will keep you going all day, every day.

- Saddle Brown water-resistant leather upper safety boot—150mm height
- Seven rows of lacing hardware, including lace locking device
- Laces are manufactured from recycled PET
- Durable, heavy duty zip with industrial grade zip fastener
- Lining made from recycled PET offers moisture wicking and long lasting performance
- Streamlined TPU toe guard for added leather protection

INFINERGY\* - E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- **GRIPTEK\* HD** biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant

Blundstone

- highly resistant to hydrolysis and microbial attack

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.







**ROTOFLEX®** 

SAFETY UNISEX SADDLE BROWN ZIP SIDED 150mm HEIGHT

HALF SIZES **7.5-11.5** 

5-14





Standard AS 2210.3:2019 ASTM F2413-18 including EH (Clause 5.6)



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8066-052







and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.



PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8071-052







The RotoFlex #8001 is packed full of safety and comfort features. With our iconic elastic side, this classic black safety boot features a durable GripTek® Heavy Duty sole designed to reduce the risk of trips, slips and falls.

- Black water-resistant leather upper safety boot
- Chelsea cut, contrast stitching for style
- Streamlined TPU toe guard for added leather protection

INFINERGY\* - E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- GRIPTEK\* HD—biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.

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**ROTOFLEX®** 

SAFETY UNISEX BLACK LEATHER ELASTIC SIDED



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ALL-8001-052







Safety meets classic style in the RotoFlex #8002featuring a rustic brown nubuck upper and contrasting black toe guard. The durable GripTek® Heavy Duty sole is designed for optimum grip and stability.

- Rustic brown water-resistant nubuck leather upper safety boot
- Streamlined TPU toe guard for added leather protection

INFINERGY\* - E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

**GRIPTEK**\* HD — biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C

- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.

Blundstone

# **#8002**

SIZES **4-14** 

GRIPT<del>C</del>K.@



HALF SIZES **7.5-11.5** 

**ROTOFLEX®** 









**CERTIFIED TO:** Standard AS 2210.3:2019 ASTM F2413-18 including EH (Clause 5.6)



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8002-052





- high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

FORTALITE\* — broad fitting compression-resistant composite toe cap provides safety without the weight. Tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trip, slips and falls.

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Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber





cushioning and reducing the impact of every step.

- **GRIPTEK**\* **HD** biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

 $\textbf{FORTALITE}^* - broad\ fitting\ compression-resistant\ composite\ toe\ cap\ provides\ safety\ without$ the weight. Tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trip, slips and falls.





Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8553-052





- New lining made from recycled PET offers moisture wicking and long lasting performance
- Streamlined TPU toe guard for added leather protection

INFINERGY\* - E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- **GRIPTEK**\* **HD** biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

the weight. Tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trip, slips and falls.

Blundstone



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PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ΔI I-8560-052






long-lasting protection.

- New lining made from recycled PET offers moisture wicking and long lasting performance
- Streamlined TPU toe guard for added leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- **GRIPTEK\* HD**—biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C
- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

FORTALITE\* — broad fitting compression-resistant composite toe cap provides safety without the weight. Tested to resist a 200 joule impact.

AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL®—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trip, slips and falls.

Blundstone



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ALL-8561-052







- New lining made from recycled PET offers moisture wicking and long lasting performance
- Streamlined TPU toe guard for added leather protection

INFINERGY\* - E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* HD — biomechanically designed TPU outsole designed for optimum grip and stability. high-abrasion resistance and heat resistant to 140°C

- fuel oil resistant
- highly resistant to hydrolysis and microbial attack

**FORTALITE**<sup>\*</sup> —broad fitting compression-resistant composite toe cap provides safety without the weight. Tested to resist a 200 joule impact.

**AIRCELL** — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trip, slips and falls.





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PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber







Serious safety meets serious style. Designed and made for women, the stone nubuck #8863 is built to protect from the ground up without compromising on all-day comfort.

- Stone water-resistant nubuck leather upper safety boot—150mm height
- Lightweight safety designed specifically for women
- 7 eyelet lace up with unique metal free, friction resistant lace rings
- Laces are manufactured from recycled PET
- Durable, heavy duty zip with industrial grade zip fastener
- New lining made from recycled PET offers moisture wicking and long lasting performance
- Streamlined TPU toe guard for added leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

- **GRIPTEK\* HD** biomechanically designed TPU outsole designed for optimum grip and stability.
- high-abrasion resistance and heat resistant to 140°C fuel oil resistant

highly resistant to hydrolysis and microbial attack 

the weight. Tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

SOFTCELL\*-the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trip, slips and falls.













**ROTOFLEX®** 



ndstone.com.au for further details of the 30 Refer to **blu** day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber





Meet the new standard in safety boots. Our cutting-edge sole design combined with Vibram TC4+ compound delivers high grip and durability, plus heat and cut resistance.

Our soles are fuel and oil resistant, while being heat resistant to 300°C. They also offer best-in-class protection against abrasion, cuts, and slips.





**#9090** 



# ROTOFLEX





Max protection and max convenience. The RotoFlex MAX #9020 features the BOA® Fit System for customer comfort and a Vibram sole for the toughest of jobs.

- Wheat premium water-repellent nubuck leather upper safety boot—150mm height
- Unique BOA\*Fit System for unrivalled on/off convenience. The M4 BOA\* dial provides the ultimate personalised fit by spreading the aircraft grade stainless steel laces across the full foot and can be adjusted with the simple flick of the highly durable dial.
- Artico lining for premium comfort—developed to maintain a stable temperature to reduce sweat
- Heavy Duty TPU moulded toe guard designed for superior leather protection

INFINERGY\* — E-TPU, a super elastic energy foam that is soft but resilient, providing enhanced cushioning and reducing the impact of every step.

GRIPTEK\* MAX—Vibram sole made of Vibram TC4+. Industry-leaders bring the best engineering and componentry to create a sole with the highest slip rating. outsole heat resistant to 300°C

- fuel oil resistant
- excellent abrasion, cut and slip resistance

FORTASHIELD — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. AIRCELL — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.





**HALF SIZES** 

7.5-11.5



# FUEL OIL RESISTANT **ELECTRICAL** HAZARD RESISTANT Vibrein SOFTCELL BOA FORTASHIELD STEEL TOE CAP ZONED AIRFLOW FOOTBED Made with Infinergy® by BASF Infinergy<sub>®</sub> **CERTIFIED TO:** Standard AS 2210.3:2019 ASTM F2413-18 including EH (Clause 5.6)

Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

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PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

ALI-9020-052

# ROTOFLEX. #9090





Introducing the pinnacle of the RotoFlex range, the MAX #9090. Where style meets the pinnacle of safety, this penetration-resistant boot is built for the toughest of the tough.

- Wheat premium water-repellent nubuck leather upper safety boot—150mm height
- Non-metallic penetration resistant insole
- Seven rows of lacing hardware, including lace locking device
- Durable, heavy duty zip with industrial grade zip fastener
- Artico lining for premium comfort. Developed to maintain a stable temperature to reduce sweat
- Full Kevlar<sup>®</sup> stitching for ultimate abrasion resistance
- Heavy Duty TPU moulded toe guard designed for superior leather protection

**GRIPTEK\* MAX**—Vibram sole made of Vibram TC4+. Industry-leaders bring the best engineering and componentry to create a sole with the highest slip rating.

- rubber outsole heat resistant to 300°C
- fuel oil resistant
- excellent abrasion, cut and slip resistance

**FORTASHIELD** — broad fitting, cut-resistant steel toe cap tested to resist a 200 joule impact. **AIRCELL** — uniquely constructed zoned airflow footbed is designed with specialised breathing channels to activate ventilation, moisture control and provide full-body cushioned comfort. The footbed is anti-bacterial, washable and breathable.

**SOFTCELL**<sup>\*</sup>—the overarching comfort system utilising a combination of specialist materials and the unique biomechanical foot-cradling design to increase stability, balance, comfort and manoeuvrability. Designed to reduce the risk of trips, slips and falls.





Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

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PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

AU-9090-0523



# ZIP SIDED SERIES

This series combines the easy convenience of a zip with the precise custom fit of laces. It's a great choice for workers who need to slip their boots on and off all day.

# **BLUNDSTONE ZIP SIDED SERIES**























With plenty of comfort features-including Blundstone's exclusive SPS Max comfort system-the #243 is a 135mm high safety boot that's perfect if you're on your feet all day.

- Wheat nubuck water-resistant leather zip side ankle safety boot-135mm height
- · Padded collar and tongue
- Coolmax<sup>®</sup>-breathable, moisture wicking lining
- Moulded scratchguard heel and TPU toe guard protection
  - Premium heavy duty zip for added convenience
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - 6mm tread-fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- SPS Max-XRD® Technology in the heel and forepart strike zones for increased impact protection
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- · Electrical hazard resistant
- · Reinforced stitching
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

5-13 7.5-10.5 WIDE FIT WATER RESISTANT UPPER FUEL OIL RESISTANT 140°C RESISTANT STEEL TOE CAP 47 000 WATER RESISTANT UPPER ELECTRICAL HAZARD RESISTANT SI IP RESISTANT extreme impact protectio SPS MAX COMFORT

HALF SIZES

CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)

Refer to blundstone.com.au for further details of the 30 day comfort guarantee and the manufacturer's warrant

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber XRD® is a registered trademark of Rogers Corporation.





The durable #318 delivers a lot of value for money. With a steel toe cap, heavy-duty zip and Comfort Air Footbed, it delivers comfort and safety in one package.

- Wheat nubuck zip side safety boot-135mm height
- High-quality, anti-bacterial comfort lining
- · Toe guard for extra durability
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack
  - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES HALF SIZES 7.5-10.5 PREMIUM HEAVY DUTY ZIP TOE GUARD PROTECTION



CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)



Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber XRD® is a registered trademark of Rogers Corporation.





Who says safety can't be stylish? The #319 is made for splitting time between meetings and the worksite.

- Black leather and textile upper zip safety boot-135mm height
- High-quality, anti-bacterial comfort lining
- · Toe guard for extra durability
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack
  - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

3-13 7.5-10.5 PREMIUM HEAVY DUTY ZIP TOE GUARD PROTECTION STEEL TOE CAP FUEL OIL RESISTANT 140°C RESISTANT 67 ELECTRICAL HAZARD RESISTANT SPS MAX COMFORT SLIP RESISTANT extreme impact protection

HALF SIZES

CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)

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With an innovative microfibre upper, the \*322 will keep you feeling protected and looking good. It's hard to beat if you're after a value-for-money boot that's packed with comfort and safety features.

- Black water-resistant microfibre zip side safety boot—140mm height
- The microfibre upper offers outstanding durability and is easy to maintain
- High-quality, anti-bacterial comfort lining
- · Toe guard for extra durability
- · Premium heavy duty zip for added convenience
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140°C - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

5-13

PREMIUM HEAVY DUTY ZIP TOE GUARD PROTECTION

HALF SIZES

7.5-10.5



ASTM F2413 - 18 including EH (Clause 5.6)



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The #325 combines comfort, safety and durability with on-trend stone nubuck in one package. It's a boot that looks good and packs great value for money.

- Stone nubuck zip side safety boot-135mm height
- High-quality, anti-bacterial comfort lining
- Toe guard for extra durability
- SPS Max—XRD<sup>®</sup> Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

5-13

PREMIUM HEAVY DUTY ZIP TOE GUARD PROTECTION

HALF SIZES

7.5-10.5





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The chemical-resistant #982 offers increased protection for industries where there is potential for hazardous liquid chemical exposure.

- Black chemical-resistant leather upper with TPU bump cap and TPU heel guard -150mm height
- Schoeller<sup>®</sup> Keprotec<sup>®</sup> fabric and Kevlar<sup>®</sup> stitching are chemical and abrasion resistant
- Heavy-duty YKK Vision® zip with self-clearing gusset behind the zip to prevent chemical penetration
- Full bellows tongue externally attached to reduce splash access potential
- Low density impact absorbing polyurethane midsole with anti-bacterial agent
- · Rubber outsole designed to specifically increase slip resistance in varied environments
  - fuel oil resistant
  - outsole heat resistant to 300°C
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- SPS Max-XRD® Technology in the heel and forepart strike zones for increased impact protection
- Thermal regulating bamboo lining
- Electrical hazard resistance
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact \*Leather upper and outsoles have been tested to comply with the minimum requirements of EN 13832-2:2018 and protection is dependent on the user's work environment, the chemical types and concentrations and length of exposure.

Blundstone



### BLACK LEATHER



ASTM F2413 - 18 including EH (Clause 5.6)

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The #992 is loaded with safety and comfort features. With our XRD® impact protection technology, it redefines work site comfort.

- · Wheat water-resistant nubuck safety boot-150mm height
- 7 eyelet lace up with lace locking device
- Premium heavy duty zip with zip fastener
- Moulded TPU bump cap for added leather protection
- · Padded tongue and collar
- Thermal regulating bamboo lining
- · Low density shock absorbing PU midsole with anti-bacterial agent
- Rubber outsole designed to specifically increase slip resistance in varied environments
- excellent cut and slip resistance
- highly resistant to hydrolysis and microbial attack
- heat resistant to 300°C
- fuel oil resistant
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart • insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- SPS Max-XRD® Technology in the heel and forepart strike zones for increased impact protection
- Steel shank-ensures correct step flex point, assists with torsional stability
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact





5-14

HALF SIZES

7.5-10.5











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With all the safety and comfort features you could ask for, we've built the #997 to be a tradie's best mate.

- Black platinum quality water-resistant leather safety boot-150mm height
- 7 eyelet lace up with lace locking device
- · Premium heavy duty zip with zip fastener
- Moulded TPU bump cap for added leather protection
- · Padded tongue and collar
- Thermal regulating bamboo lining
- · Low density shock absorbing PU midsole with anti-bacterial agent
- · Rubber outsole designed to specifically increase slip resistance in varied environments
  - excellent cut and slip resistance
  - highly resistant to hydrolysis and microbial attack
  - heat resistant to 300°C
  - fuel oil resistant
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- SPS Max-XRD® Technology in the heel and forepart strike zones for increased impact protection
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

5-14

WATER RESISTANT UPPER PREMIUM HEAVY DUTY ZIP THERMAL REGULATING BAMBOO LINING

HALF SIZES

7.5-10.5





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# LACE UP SERIES

Our Lace Up Series comes in a variety of styles, all with the outstanding comfort and safety features you've come to expect. Find the fit you want and the protection you need.

# **BLUNDSTONE LACE UP SERIES**













If you need a safety boot that packs a lot of features for its price, look no further than the ever-ready, ever-reliable #313 with a scuff cap for extra toe leather protection.

- <sup>3</sup>/<sub>4</sub> bellows tongue
- Scratchguard toe leather protection
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES



HALF SIZES

6.5-10.5



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<sup>•</sup> Black print leather lace up safety boot with padded collar-140mm height





Laced and ready to go for a full day of tasks. This new and improved safety executive shoe is fit for engineers, procurement officers and everyone in between.

· Classic black leather lace up, dress safety shoe

- Fully lined
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Lightweight TPU sole with rubber inserts delivers excellent grip and offers great wear resistance
  - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES



7-12 8.5-10.5 CLASSIC EXECUTIVE STYLE LEATHER LINED STEEL TOE CAP SLIP RESISTANT 140°C RESISTANT

HALF SIZES







CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)





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With a range of comfort and safety features, the #995 is purpose-built for heavy construction, forestry, and the oil and gas industries.

- · Black platinum quality water-resistant leather high leg safety boot-180mm height
- 7 eyelet lace up with lace locking device
- · Moulded TPU bump cap for added leather protection
- Kevlar<sup>®</sup> stitching on critical seams
- · Padded tongue and collar
- Thermal regulating bamboo lining
- · Low density shock absorbing PU midsole with anti-bacterial agent
- · Rubber outsole designed to specifically increase slip resistance in varied environments
  - excellent cut and slip resistance
  - highly resistant to hydrolysis and microbial attack
  - heat resistant to 300°C
  - fuel oil resistant
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- · Composite shank-ensures correct step flex point, assists with torsional stability
- Non-metallic penetration-resistant insole
- Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone







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# ELASTIC SIDE SERIES

When you're too busy to mess about with laces, our Elastic Side Series has you covered. Pull on, kick off convenience meets comfort and peace of mind.



# **BLUNDSTONE ELASTIC SERIES**

















The #172 features a kick guard to protect the leather, along with a defined heel to keep you stable while climbing and descending ladders.

- · Kickguard toe leather protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - 6mm tread
  - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- SPS Max-XRD® Technology in the heel and forepart strike zones for increased • impact protection
- Removable Comfort Classic PU/foam cupped footbed with XRD<sup>®</sup> Extreme Impact Protection heel and forepart inserts for impact absorption and greater comfort
- Electrical hazard resistant
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

3-14

# BROWN PREMIUM LEATHER

PROTECTIVE KICK GUARD DEFINED HEEL

HALF SIZES

6.5-10.5



CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)



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<sup>·</sup> Brown premium oil-tanned leather elastic side safety boot





With a steel toe cap and TPU sole, the #310 is made to keep you safe and stable. It's a great all-round safety boot.

- Black print leather elastic side safety boot
- Chelsea cut upper

SAFETY

- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- Polyurethane midsole. Thermoplastic polyurethane (TPU) outsole highly resistant to hydrolysis and microbial attack
  - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact







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With a steel toe cap and steel shank for torsional stability, the #311 is a rock-solid slip-on safety boot.

- · Brown water-resistant waxy leather elastic side safety boot
- SPS Max XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140  $^\circ\mathrm{C}$
  - slip resistant
- Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Full heel breast with arch support for ladder and gantry safety
- Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact





MEN'S SIZES

5-13 STEEL TOE CAP STEEL SHANK STEEL TOE CAP SLIP RESISTANT 140°C RESISTANT 000 WATER RESISTANT LEATHER ELECTRICAL HAZARD RESISTANT FUEL OIL RESISTANT extreme impact protection SPS MAX COMFORT CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)

HALF SIZES

6.5-10.5



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A to B, C to D, these executive safety boots will walk you from the board room to the site with no time lost. Steel toe protection in a sleek new design.

- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- Lightweight TPU sole with rubber inserts delivers excellent grip and offers great wear resistance
  - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone



MEN'S SIZES

7-12

SLIP ON EXECUTIVE STYLE LEATHER LINED



HALF SIZES

8.5-10.5



CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including EH (Clause 5.6)







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<sup>•</sup> New and improved slip on executive style

<sup>•</sup> Fully lined

# SAFETY JOGGER

Having a safety toe cap doesn't mean you need to compromise on comfort.

Our lightweight joggers have a strong composite safety toe, superior elastic lace and impact-resistant footbeds. Plus, their rubber outsole and EVA midsole combine for advanced cushioning and shock protection.

Designed for warehouse workers, removalists, light industrial workers and anyone else run off their feet.



# **BLUNDSTONE JOGGER SERIES** UNISEX COMPOSITE JOGGERS

#793







WOMEN'S COMPOSITE JOGGERS











When you need to be light, safe and fast on your feet, the #793 safety jogger is the ideal choice.

- Black/white breathable nylon upper, anti-static uniform safety jogger-90mm height
- · Designed for ultimate lightweight comfort
- Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater impact absorption and comfort
- · Anti-bacterial, washable and breathable footbed
- XRD® Technology inserted into the forepart of the innersole
- Rubber outsole has a high coefficient of friction for increased grip/slip resistance and durability
  - fuel oil resistant
- heat resistant to 140°C
- · TPU toe guard and heel torsional stabiliser
- · Elasticated laces for quick fastening. Standard laces are also included
- · Tongue pocket to hide laces and reduce trip hazard potential
- Ergonomically engineered toe spring for reduced wearer fatigue
- Nylon shank-ensures correct step flex point and assists with torsional stability
- Airport friendly
- Broad fitting 200 joule impact resistant composite toe cap However, if your feet are exposed to the risk of repetitive impacts, penetration or cutting hazards or electrical hazards, then we recommend that you consider one of our steel safety toe boots as they may be more suited to your needs

Blundstone







ELASTICATED LACES









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The #795 is sleekly stylish and safe as houses. If you need to wear black to work and be fleet of foot, you need a pair of these.

- · Black breathable nylon upper, anti-static uniform safety jogger-90mm height
- Designed for ultimate lightweight comfort
- Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater shock absorption and comfort
- · Anti-bacterial, washable and breathable footbed
- XRD<sup>®</sup> inserted into the forepart of the innersole
- Rubber outsole has a high coefficient of friction for increased grip/slip resistance and durability
  - fuel oil resistant - heat resistant to 140°C
- · TPU toe guard and heel torsional stabiliser
- · Elasticated laces for quick fastening. Standard laces are also included
- · Tongue pocket to hide laces and reduce trip hazard potential
- Ergonomically engineered toe spring for reduced wearer fatigue
- Nylon shank-ensures correct step flex point and assists with torsional stability
- Broad fitting 200 joule impact resistant composite toe cap
- However, if your feet are exposed to the risk of repetitive impacts, penetration or cutting hazards or electrical hazards, then we recommend that you consider one of our steel safety toe boots as they may be more suited to your needs.







ELASTICATED LACES









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Meet the lightest safety boot in the Blundstone range, the #796 wheat hiker. This composite toe cap safety boot offers comfort at every turn.

- Wheat microfibre upper, anti-static safety hiker-135mm height - the microfibre upper offers outstanding durability and is easy to maintain
- Breathable, moisture wicking lining
- Rubber outsole is designed to offer superior grip and slip resistance - fuel oil resistant
  - outsole heat resistant to 140°C
- XRD® Technology inserted in the forepart of the midsole
- Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater shock absorption and comfort. Footbed is anti-bacterial, washable and breathable
- · Nylon shank-ensures correct step flex point and assists with torsional stability
- TPU toe guard and heel torsional stabiliser
- · Padded collar and tongue for extra comfort
- · Durable zip for convenient on-off
- Airport friendly
- · Broad fitting 200 joule compression-resistant composite toe cap

Blundstone



# WHEAT MICROFIBRE

MEN'S SIZES LIGHTWEIGHT COMPOSITE SAFETY



RESISTANT



### CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including SD (Clause 5.7)

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The lightest of them all-agility meets comfort in the #797 black microfibre hiker. Composite protection and cushioning comfort offer support so you can work harder for longer.

- Black microfibre upper, anti-static safety hiker-135mm height - the microfibre upper offers outstanding durability and is easy to maintain
- Breathable, moisture wicking lining
- Rubber outsole is designed to offer superior grip and slip resistance - fuel oil resistant
  - outsole heat resistant to 140°C
- XRD® Technology inserted in the forepart of the midsole
- Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater shock absorption and comfort. Footbed is anti-bacterial, washable and breathable
- · Nylon shank-ensures correct step flex point and assists with torsional stability
- · TPU toe guard and heel torsional stabiliser
- · Padded collar and tongue for extra comfort
- · Durable zip for convenient on-off
- Airport friendly
- · Broad fitting 200 joule compression-resistant composite toe cap

Blundstone



MEN'S SIZES

5-13

# BLACK MICROFIBRE

LIGHTWEIGHT COMPOSITE SAFETY











### CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including SD (Clause 5.7)



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**SAFETY** | WOMEN



Designed and built for women, the #883 features XRD® cushioning in the footbed and midsole-which means they're perfect for long days on the job.

- · Black breathable nylon upper, anti-static uniform safety jogger
- · Lightweight, comfort fit designed specifically for women
- Breathable, moisture wicking lining
- Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater shock absorption and comfort
- · Anti-bacterial, washable and breathable footbed
- XRD® inserted into the forepart of the innersole
- · Rubber outsole has a high coefficient of friction for increased grip/slip resistance and durability
  - fuel oil resistant
  - heat resistant to 140°C
- slip resistant
- · TPU toe guard and heel torsional stabiliser
- · Elasticated laces for quick fastening. Standard laces are also included
- · Tongue pocket to hide laces and reduce trip hazard potential
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Nylon shank-ensures correct step flex point and assists with torsional stability
- Airport friendly
- · Broad fitting 200 joule impact resistant composite toe cap However, if your feet are exposed to the risk of repetitive impacts, penetration or cutting hazards or electrical hazards, then we recommend that you consider one of our steel safety toe boots as they may be more suited to your needs

Blundstone







CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including SD (Clause 5.7)





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**SAFETY** | WOMEN



Created for women, the slip-on design of the \*886 provides easy on, easy off convenience. Water-resistant leather and a composite toe cap provide extra protection.

- Black water-resistant leather slip on safety shoe with padded collar and tongue
- Lightweight, comfort fit designed specifically for women
- Breathable, moisture wicking lining
- · Neoprene panel for reduced foot stress
- Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater shock absorption and comfort
- Anti-bacterial, washable and breathable footbed
- XRD<sup>®</sup> inserted into the forepart of the innersole
- Rubber outsole has a high coefficient of friction for increased grip/slip resistance and durability
  - fuel oil resistant
  - heat resistant to 140°C
- TPU toe guard and heel torsional stabiliser
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Nylon shank-ensures correct step flex point and assists with torsional stability
- Airport friendly
- Broad fitting 200 joule impact resistant composite toe cap However, if your feet are exposed to the risk of repetitive impacts, penetration or cutting hazards or electrical hazards, then we recommend that you consider one of our steel safety toe boots as they may be more suited to your needs

Blundstone



WOMEN'S SIZES

BLACK WATER RESISTANT LEATHER

5-11 6.5-9.5 **GENUINE WOMEN'S FIT** COMPOSITE TOE CAP

HALF SIZES



ASTM F2413 - 18 including SD (Clause 5.7)

Refer to **blundstone.com.au** for further details of the 30 day comfort guarantee and the manufacturer's warranty.

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber XRD® is a registered trademark of Rogers Corporation.



**SAFETY** | WOMEN



Combining safety, convenience and style into a lightweight design, the women's \*887 is perfect for both work and play.

- Black water-resistant leather upper anti-static safety hiker-120mm height
- · Lightweight, comfort fit designed specifically for women
- Breathable, moisture wicking lining
- · Premium Zip side for convenient on-off
- · Purple Neoprene Achilles cushioning provides ankle support and comfort
- · Removable PU foam footbed with XRD® Extreme Impact Protection heel insert for greater shock absorption and comfort
- Anti-bacterial, washable and breathable footbed
- XRD® inserted into the forepart of the innersole
- Rubber outsole has a high coefficient of friction for increased grip/slip resistance and durability
  - fuel oil resistant
  - outsole heat resistant to 140°C
- TPU toe guard and heel torsional stabiliser
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Nylon shank-ensures correct step flex point and assists with torsional stability
- Airport friendly
- Broad fitting 200 joule impact resistant composite toe cap. However, if your feet are exposed to the risk of repetitive impacts, penetration or cutting hazards or electrical hazards, then we recommend that you consider one of our steel safety toe boots as they may be more suited to your needs.

Blundstone



WOMEN'S SIZES





HALF SIZES







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# EXTREME SERIES

When the going gets tough, the tough reach for their Extreme Series boots

Made specifically for intense environments like mines and smelters, these boots have proven their worth HURBANN time and time again.

High-quality waterproof leather.

Reflective strips.

Rubber outsole increases slip resistance in varied environments. Heat resistant to 300°C. Highly resistant to cuts, abrasion, hydrolysis and microbial attack.

> Shock absorbing Comfort Arch PU midsole for greater comfort.

PU footbed.



Full bellows tongue.

The award-winning \*980 underground mining boot has been developed and designed in collaboration with Australian underground miners.

Quick closure and simple release BOA® lacing system.

Adjustable for a personalised fit.

Heavy duty abrasion resistant anti-wicking thread.

Fully enclosed metatarsal protection so comfortable you won't even know it's there until you need it.

Non-Metallic Penetration Resistant Insole.





Created in close collaboration with miners, our award-winning #980 boot is built to safely and comfortably handle the most demanding underground environments.

- Black waterproof safety mining boot-350mm height
- High-quality leather that has been crafted using the most innovative finishing technologies. Superior waterproofing, abrasion resistance and tear strength compared to other leathers
- Fully enclosed metatarsal protection featuring the revolutionary moulded XRD<sup>®</sup> Extreme Impact Protection metatarsal guard which provides protection without compromising on flexibility and comfort
- Non-metallic penetration-resistant insole
- Quick closure and simple release Boa<sup>®</sup> Fit System—adjustable for a personalised fit
- · Heavy-duty abrasion resistant anti-wicking thread
- Full waterproof bootie
- · Full bellows tongue
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- · Low density shock absorbing PU midsole with anti-bacterial agent
- · Rubber outsole designed to specifically increase slip resistance in varied environments
  - excellent cut and slip resistance
  - highly resistant to hydrolysis and microbial attack - heat resistant to 300°C
- fuel oil resistant
- Fitted shank for maximum torsional stability
- Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact

Blundstone

# BLACK HIGH QUALITY LEATHER









ASTM F2413 - 18 including SD (Clause 5.7)





Refer to blundstone.com.au for further details of the 30 day comfort guarantee and the manufacturer's warranty

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Made from flame-retardant leather and featuring a metatarsal guard, the #971 is designed specifically for smelter work.

- Black flame-retardant leather 'critical application' smelter boot—200mm height
- Non-intrusive metatarsal guard protection
- · Ultra-tough, flame-retardant toe scuff cap protection
- Compression-resistant 8 point Ssoftherm<sup>®</sup> upper insulation against radiant heat
- Full Kevlar® stitched seams resist liquid metal splash and immersion
- · Velcro secured flaps for individual fit adjustment-fast exit and entry
- Industry 'Dip' tested to 960°C in molten aluminium & 1520°C in molten steel
- · Low density shock absorbing PU midsole with anti-bacterial agent
- · Rubber outsole designed to specifically increase slip resistance in varied environments
  - excellent cut and slip resistance
  - highly resistant to hydrolysis and microbial attack
  - heat resistant to 300°C - fuel oil resistant
- Removable Comfort Arch footbed with XRD<sup>®</sup> Extreme Impact Protection forepart insert provides superior comfort
- · Anti-bacterial, washable and breathable footbed
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety
- · Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact Comprehensive internal testing and risk analysis should be completed prior to using this product, as site and operating conditions vary between locations

Blundstone





MEN'S SIZES

4-14

FLAME RETARDANT LEATHER METATARSAL PROTECTION

HALF SIZES

6.5-10.5









SPS MAX COMFORT

CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including SD (Clause 5.7)





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Designed specifically for smelter work, the \*981s have been tested and proven to stand up to the harshest conditions.

- Black flame-retardant leather 'critical application' smelter boot-200mm height
- · Ultra-tough, flame-retardant toe scuff cap protection
- Compression-resistant 8 point Ssoftherm<sup>®</sup> upper insulation against radiant heat
- Full Kevlar® stitched seams resist liquid metal splash and immersion
- · Velcro secured flaps for individual fit adjustment-fast exit and entry
- Industry 'Dip' tested to 960°C in molten aluminium & 1520°C in molten steel
- · Low density shock absorbing PU midsole with anti-bacterial agent
- · Rubber outsole designed to specifically increase slip resistance in varied environments
  - excellent cut and slip resistance
  - highly resistant to hydrolysis and microbial attack
  - heat resistant to 300°C
  - fuel oil resistant
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Full heel breast with arch support for ladder and gantry safety
- Electrical hazard resistant
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact Comprehensive internal testing and risk analysis should be completed prior to using this product, as site and operating conditions vary between locations

Blundstone





MEN'S SIZES

### 4-14 FLAME RETARDANT LEATHER STEEL TOE CAP 300°C RESISTANT SLIP RESISTANT 67 000 ELECTRICAL HAZARD RESISTANT WATER FUEL OIL RESISTANT UPPER RESISTANT extreme impact protectio SPS MAX COMFORT KEVLAR® STITCHING CERTIFIED TO: Standard AS 2210.3:2019 ASTM F2413 - 18 including SD (Clause 5.7)

HALF SIZES

6.5-10.5



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# WOMEN'S SAFETY RANGE

#### A Genuine Women's Fit

This range was developed to meet the needs of women in today's workforce. Each style features a last (foot-shaped mould) that is shaped to accommodate the contours of women's feet, providing a more comfortable and supportive fit. To allow greater flexibility and comfort, our range features softer leather and more malleable uppers.

In our RotoFlex range, we've set the benchmark for women's safety footwear. These styles offer an AirCell footbed shaped and constructed with a softer foam and super comfortable velvet top sheet for optimal support.

These adjustments make a world of difference in providing stability and comfort.

# **BLUNDSTONE WOMEN'S SAFETY SERIES**



ROTOFLEX COMPOSITE TOE CAP GRIPTEK. FORTALITE\* Refer to the RotoFlex GripTek HD section.



COMPOSITE TOE CAP Refer to the Safety Jogger section.

**#887** 











<sup>#</sup>886







# **VORK B** SER R

Some jobs don't require a safety toe cap. But that doesn't mean your boots shouldn't be tough as nails.

This series will keep you comfortable doing everything from weekend gardening to light industrial work.

# **BLUNDSTONE WORK BOOT SERIES**









<sup>#</sup>600











### Ideal for those with a wider foot, the #200 is made with a premium, water-resistant upper.

- · Chestnut water-resistant premium leather elastic side boot
- Wide fitting
- Featuring XRD® Technology for increased impact protection and a polyurethane midsole for improved comfort and cushioning
- Shock Zone polyether PU footbed featuring a channelled airflow system and cushion lining
- Thermoplastic polyurethane (TPU) outsole highly resistant to hydrolysis and microbial attack
  - fuel oil resistant
  - heat resistant to 140  $^\circ\mathrm{C}$
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Lightweight, with excellent step flexibility
- · Steel shank-ensures correct step flex point, assists with torsional stability

Blundstone





4-12 4.5-10.5





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If you've got a higher arch, try the #400. It's made with a Chelsea cut upper, which is specifically designed to suit wider feet.

- Brown leather elastic side boot
- Chelsea cut upper
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable

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The #405 is built to support your feet. It's an ideal choice if you work hard but don't need a safety toe cap.

- Brown waxy leather elastic side boot
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- Polyurethane midsole. Thermoplastic polyurethane (TPU) outsole highly resistant to hydrolysis and microbial attack
  - fuel oil resistant

WORK

- heat resistant to 140°C
- slip resistant
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Comfort Air PU Footbed-breathable, washable, anti-bacterial





 
 MEN'S SIZES
 HALF SIZES

 **3-13** 5.5-10.5
COMFORT AIR FOOTBED FUEL OIL RESISTANT 140°C RESISTANT SPS MAX COMFORT extreme impact protection SLIP RESISTANT



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Perfect for tradies, transport workers and warehouse workers, the lightweight #418 provides excellent ankle support, while the heavy-duty zip provides easy on, easy off functionality.

- Wheat nubuck zip sided non-safety boot—135mm height
- · High-quality, anti-bacterial lining
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140°C - slip resistant
- · Comfort Air PU footbed which is anti-bacterial, breathable and washable
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel Shank-ensures correct flex point and assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety

Blundstone









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The #419 is packed with features, including our renowned SPS Max Comfort system, a Comfort Air PU footbed and high-quality anti-bacterial lining. A great value, all-purpose boot.

- Black leather zip sided non-safety boot-135mm height
- · High-quality, anti-bacterial lining
- SPS Max-XRD® Technology in the heel strike zone for increased impact protection
- PU midsole and TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
  - heat resistant to 140°C
  - slip resistant
- Comfort Air PU footbed which is anti-bacterial, breathable and washable
- · Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel Shank-ensures correct flex point and assists with torsional stability
- · Full heel breast with arch support for ladder and gantry safety

Blundstone



MEN'S SIZES 4-13 7.5-10.5 () 140°C RESISTANT SPS MAX COMFORT FUEL OIL RESISTANT extreme impact protection

SLIP RESISTANT



Refer to blundstone.com.au for further details of the 30 day comfort guarantee and the manufacturer's warrant

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With a soft brown leather and herringbone patterned elastic, the #600 is a timeless classic. Leather lined for comfort, they'll work as hard as you do.

- Brown premium leather elastic side boot
- · Leather lining makes it easier to slide on and off
- V cut upper reduces stitching exposure
- Featuring XRD® Technology for supreme impact absorption and a PU midsole for improved comfort and cushioning
- TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
- Fully removable contoured EVA footbed
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Hidden stitching increases durability

Blundstone

**#600** 





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The #610 is built for comfort, with a soft black leather upper and leather lining. It also features hidden stitching in the heel for added durability.

- Black premium leather elastic side boot
- Leather lining makes it easier to slide on and off
- V cut upper reduces stitching exposure
- Featuring XRD® Technology for supreme impact absorption and a PU midsole for improved comfort and cushioning
- TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
- Fully removable contoured EVA footbed
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability
- · Hidden stitching increases durability

Blundstone









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Our original boots, turned up to the max. The #650 boots combine our legendary durability with premium comfort features.

- Walnut premium leather elastic side boot
- · Leather lining makes it easier to slide on and off
- V cut upper reduces stitching exposure
- Featuring XRD® Technology for supreme impact absorption and a PU midsole for improved comfort and cushioning
- TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
- EVA Classic Comfort footbed with XRD® Extreme Impact Protection inserted in the heel strike zone
- Ergonomically engineered toe spring for reduced wearer fatigue
- · Steel shank-ensures correct step flex point, assists with torsional stability

## Blundstone





sizes **4-13** 4.5-10.5 140°C RESISTANT FUEL OIL RESISTANT SLIP RESISTANT







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Combining comfort with practicality, the #659 has a soft brown leather upper, square toe and durable outsole. In other words, it's the perfect all-rounder.

- Brown Thoroughbred full grain leather elastic side boot with square toe styling for a more refined look
- V cut upper reduces stitching exposure
- Conventionally lasted construction
- Featuring XRD® Technology for supreme impact absorption and a PU midsole for improved comfort and cushioning
- TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
- Fully removable contoured EVA footbed
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Defined heel

Blundstone



3-12 5.5-10.5 SPS MAX COMFORT FUEL OIL RESISTANT 140°C RESISTANT SPS MAX COMFORT







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Sleek with a square toe and herringbone elastic, the rich thoroughbred #663 also has a moulded footbed to ensure you don't sacrifice style for comfort.

- Black full grain leather elastic side boot with square toe styling for a more refined look
- V cut upper reduces stitching exposure
- Conventionally lasted construction
- Featuring XRD® Technology for supreme impact absorption and a PU midsole for improved comfort and cushioning
- TPU outsole highly resistant to hydrolysis and microbial attack - fuel oil resistant
- Fully removable contoured EVA footbed
- · Steel shank-ensures correct step flex point, assists with torsional stability
- Defined heel













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WORK | KIDS



Play can be hard work too. Luckily, these brown full-grain leather children's boots are up to the task.

- Children's boots
- Brown Chestnut full grain leather elastic side boot
- V cut upper reduces stitching exposure
- Cotton lined
- Full length removable comfort footbed and an additional footbed supplied to extend size range
- Polyurethane sole-fuel oil resistant
- Defined heel













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WORK | KIDS



Engineered for kids' feet, these leather children's boots are the small boot made for big adventures.

- Children's boots
- · Black full grain leather elastic side boot
- V cut upper reduces stitching exposure
- Cotton lined
- Full length removable comfort footbed and an additional footbed supplied to extend size range
- Polyurethane sole-fuel oil resistant
- Defined heel













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PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber

# GUMBOOTS

If you work in mining, the food industry, or any other job where you get your feet wet, there's nothing like a great pair of gumboots.

Built in Tasmania to precise standards, these are the best out there.



## **BLUNDSTONE GUMBOOT SERIES**

SAFETY





WORK/NON-SAFETY



**#025** 





**#028** 



WORK | GUMBOOTS



While these all-rounders aren't suitable for use in the food industry, they're great for a bit of general sloshing about. Proudly made in Tasmania.

- A great all-rounder gumboot that will see you through those wet jobs
- · Made from a PVC/nitrile compound that is chemical & fuel oil resistant
- Fully removable contoured EVA footbed
- · Reinforced ankle, heel, and instep with rear kick-off lip
- · Ergonomically engineered toe spring reduces wearer fatigue
- Wide fit in the calf and foot areas
- Made in Tasmania

Blundstone







GENERAL PURPOSE GUMBOOT





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#### **SAFETY** | GUMBOOTS



Made to withstand the roughest and toughest working environments, the #024 are wide-fitting gumboots with a steel penetration-resistant midsole.

- Grey safety gumboot made to withstand harsh working environments like underground mining
- · Steel toe cap and steel penetration-resistant midsole for maximum protection
- · Made from a PVC/nitrile compound that is chemical & fuel oil resistant
- · Soft metatarsal pad to reduce pressure and stress on the delicate metatarsal bones of your feet allowing full flexibility
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- · Wide fit and a heavy-duty tread base for extra stability and a sole pattern that resists clogging, providing superior grip in most conditions
- Distinctive upper pattern provides vulnerable areas with greater cut and abrasion resilience
- · Reinforced ankle, heel and instep, and rear kick-off lip
- Knit lining for comfort
- · Ergonomically engineered toe spring reduces wearer fatigue
- Made in Tasmania

Blundstone

### GREY PVC/NITRILE







PENETRATION RESISTANT STEEL MIDSOLE SLIP AND ABRASION RESISTANT LUXURY COMFORT ARCH FOOTBED



CERTIFIED TO: Standard AS 2210.3:2019 - Classification II ASTM F2413 - 18 including EH (Clause 5.6)





Refer to blundstone.com.au for further details of the 30 day comfort guarantee and the manufacturer's warranty

PU - Polyurethane | TPU - Thermoplastic Polyurethane EVA - Ethel Vinyl Acetate | PUR - Polyurethane & Rubber PVC - Polyvinyl chloride

XRD® is a registered trademark of Rogers Corporation.



#### **SAFETY** | GUMBOOTS



The #025 gumboot is built for those with a wider foot. In addition to a steel toe cap and Comfort Arch footbed, it's also slip and abrasion resistant.

- Grey waterproof safety gumboot
- · Made from a PVC/nitrile compound that is chemical & fuel oil resistant
- · Soft metatarsal pad to reduce pressure and stress on the delicate metatarsal bones of your feet allowing full flexibility
- · Distinctive upper pattern provides vulnerable areas with greater cut and abrasion resilience
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- · Wide fit and a heavy-duty tread base for extra stability and a sole pattern that resists clogging, providing superior grip in most conditions
- Knit lining for comfort
- Reinforced ankle, heel and instep, and rear kick-off lip
- · Ergonomically engineered toe spring reduces wearer fatigue
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact
- Made in Tasmania

Blundstone

# **#025**



GREY PVC/NITRILE



#### WIDE FIT

SLIP AND ABRASION RESISTANT



CERTIFIED TO: Standard AS 2210.3:2019 - Classification II ASTM F2413 - 18 including EH (Clause 5.6)



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 $\mathsf{XRD}^{\scriptscriptstyle \otimes}$  is a registered trademark of Rogers Corporation.



#### **SAFETY** | GUMBOOTS



With an internal metatarsal guard and steel penetration-resistant midsole, our <sup>#</sup>028 Gumboot is the definition of ultra-tough waterproof protection.

- Grey waterproof safety gumboot with  $\mathsf{XRD}^{\scriptscriptstyle \otimes}$  internal metatarsal guard protection
- Steel penetration-resistant midsole
- · Made from a PVC/nitrile compound that is chemical & fuel oil resistant
- Wide fit with a heavy-duty tread base for extra stability and a sole pattern that resists clogging, providing superior grip in most conditions
- Removable Comfort Arch footbed with XRD® Extreme Impact Protection forepart insert provides superior comfort
- Anti-bacterial, washable and breathable footbed
- Distinctive upper pattern provides vulnerable areas with greater cut and abrasion resilience
- · Reinforced ankle, heel, and instep with rear kick-off lip
- Broad fitting Type 1 steel toe cap tested to resist a 200 joule impact
- Suitable for mining and heavy industrial applications
- Made in Tasmania

Blundstone

## GREY PVC/NITRILE







INTERNAL METATARSAL GUARD PENETRATION RESISTANT STEEL MIDSOLE LUXURY COMFORT ARCH FOOTBED





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 $\mathsf{XRD}^{\scriptscriptstyle \otimes}$  is a registered trademark of Rogers Corporation.

# ACCESSORIES

Blundstone

RENOVATING CREAM

Maximum nourishmen & protection

Soml C.

Our boots might be tough as nails, but they still need a little love. We have a range of accessories to keep our products looking their best.





This renovating cream that nourishes and conditions, preventing leather from drying out.

#### **POLISHING PAD** NEUTRAL (CLEAR WAX FINISH)



A highly durable foam pad for leather conditioning and cleaning.

SIZE: 50ML AMOUNT: PACK OF 6 CODE: POLNTLPAD





SIZE: 50ML AMOUNT: PACK OF 6 CODE: RENCRMBLK – BLACK, RENCRMBRN – BROWN, RENCRMRUS – RUSTIC

## WATERPROOF SPRAY



A waterproof spray formulated to protect all types of footwear from water and stains. Fast drying and suitable for use on all kinds of footwear, including nubuck, suede and all leathers.

SIZE: 125ML AMOUNT: PACK OF 12 CODE: WTRSPRAY

#### ACCESSORIES

#### **ACCESSORIES**

## **BOOT GUARDS**

#### **PACKAGED FOOTBEDS** COMFORT ARCH FOOTBED, COMFORT AIR FOOTBED & COMFORT CLASSIC FOOTBED

If you're supplying footbeds for use in Blundstone safety footwear, please check with customer service to make sure the selected footbeds will not take the footwear out of compliance with applicable standards.



This arch support PU footbed features XRD<sup>®</sup> inserts that absorb up to 90% of impact. They're breathable, washable and resistant to bacteria.

SIZE: 5-7; 8-10; 11-13 **CODE: FBEDCA** 



This PU footbed offers lots of cushioning and is breathable, washable and resistant to bacteria.

SIZE: 5-7; 8-10; 11-13 **CODE: FBEDCOMAIR** 



EVA footbed with XRD® inserts. They're breathable, washable and resistant to bacteria.

SIZE: 2-3; 4-5; 6-7; 8-9; 10-11; 12-14 **CODE: FBEDPRE** 



Water repellent and made tough, our waxed cotton sock protector will stop debris and dirt from getting into boots.

SIZE: ONE SIZE **CODE: BOOTGUARD** 

#### **SOCKS ALLROUNDER SOCKS & BAMBOO SOCKS**

# 180 90 150

PACKAGED LACES (POLYESTER)

SIZE: 90CM **SIZE: 140CM** 

COLOUR: BLACK

COLOUR: BLACK

CODE: LCS90BLK



COLOUR: BLACK



**SIZE: 140CM** COLOUR: BLACK COLOUR: CODE: LCS140BLK CODE: LCS150BLK CODE: LCS180BLK BROWN CODE: LCS140TBRN



BROWN CODE: LCS150TBRN



Thick, comfy and warm, these socks will make your work day that little bit more comfortable. Made from 75% wool and 25% elastane.

FITS SIZE: 7-12 **COLOUR: BLACK CODE: SOCKARBLK** 

#### **LEATHER BELTS BLACK & BROWN**



Made from quality leather and featuring a rustic brass buckle, the belts are available in black and brown.

SIZES: MEDIUM (86CM), LARGE (94CM), XL (100CM), XXL (109CM) **CODE: BELTBLK – BLACK, BELTBRN – BROWN** 



Not only are these made with bamboo for extra thickness, they're also environmentally friendly, anti-bacterial and anti-odour.

FITS SIZE: 6-10, 10-14 **COLOUR: BLACK CODE: SOCKBAMBLK** 



# **BLUNDSTONE BOOT CARE**

Every Blundstone boot is built to last. But you can still give them a helping hand.

Here's how to prolong the life and lustre of your footwear.

#### **CLEANING LEATHER & MICROFIBRE UPPERS**

Remove any caked dirt on your boots with a soft bristled brush or damp cloth and then leave them to air dry.

Make sure that your boots are away from direct sunlight or any heaters, as it will dry out the leather.

To help maintain your boots, apply polish, spray or cream to the leather. If you're using a polish for the first time, try it on an inconspicuous area of the boot to check whether it changes the colour or appearance.

When using a polish, apply a small amount of leather cleaner to a polishing cloth or brush and rub onto the boot in circular motions.

Wipe away the residue and again leave to dry.



#### **CLEANING NYLON**

For light stains, remove any caked dirt from your shoes with a dry soft bristled brush or damp cloth then immediately leave them to air dry in a well-ventilated area. Make sure that your shoes are air dried away from direct sunlight or heat sources. Never dry shoes in a clothes dryer.

If you have any scuffs, remove them with a gum eraser. Simply rub the scuff with the eraser and wipe away the rubber debris. For a more comprehensive clean, remove the footbed and Alternatively, try a spray-on nubuck cleaning solution, then surface wash the shoes sparingly with water and a small amount wipe the area with a nubuck cloth. It's important to follow the of mild detergent. Next, rinse with warm water - making sure instructions on your boots and make sure it's tested on a small that water does not penetrate excessively inside the shoes. area before wider application. Hand wash only. Do not soak the shoes or use a washing Dab the boots with a clean towel to remove any excess moisture machine, as this can cause permanent damage. and leave to air dry.

Wash the footbed with mild soap and water, then air dry flat. Apply a nubuck water and stain repellent on the boot to help When air drying, stuff the shoes with clean dry paper (like paper prolong the life of your boots. towels) and lie them flat on a clean surface.

Once your shoes are dry, remove the stuffing and reinsert the dry footbed. Repeat cleaning as required.

Anti-static shoes require special care to maintain their conductive properties. Not following these instructions correctly may affect the electrical conductivity of the sole, or cause the footwear to lose its anti-static properties.

Only ever replace the factory fitted footbed with the same item specification. Refer to Blundstone's anti-static footwear user information sheet for important safety advice.

#### **CLEANING PVC**

After wear, gently brush off dirt and other contaminants using a soft brush or cloth. Rinse with clean water, adding a mild detergent if necessary. Wipe dry.

Do not soak your gumboots in solvents or heavy detergents.

Do not dry or store your gumboots in direct sunlight or near a heat source. This may cause the rubber to become sticky and break down.

Wipe down the insides of your gumboots and wash the footbeds using a mild detergent and water as required.

#### **CLEANING NUBUCK**

Use a dry nubuck cloth to remove any surface dirt. Then brush gently with a nubuck brush. Use a circular motion, taking care not to spend more than a few seconds on any area.

Remember, it's a good idea to waterproof boots regularly to protect the leather from staining. If the leather is wet, let it dry naturally prior to cleaning or using any cleaning substances.

#### **EXTRA TIPS**

Never dry your boots by an open fire or artificial heat source, as this will cause the leather to harden, shrink and crack. It can even cause the leather to pull away from the sole. Always dry your boots naturally at room temperature.

Always store your boots in a well ventilated, cool place away from sunlight or any heat that can tarnish the leather.

You should use a leather conditioner on your boots whenever they need them. If your boots are looking a little scuffed and worn, always remember to use a conditioner.

Avoid exposing your boots to chemical contamination. Solvents, strong acids and alkalis will do irreparable damage on leather, whilst commonplace substances like milk and salt are also highly damaging. In the event of exposure, clean the boots immediately.

You should only use good quality cleaning substances and ones specific to the material of your boots.



# COMFORT GUARANTEE

Customers can trial a pair of correctly fitted Blundstone footwear for up to 30 days from the date of purchase from one of our approved resellers. If they don't find our footwear comfortable, they can return it.

To make a claim under this guarantee, customers must return the footwear (at their own cost) to the store they bought them from.

Customers must be accompanied by the original purchase receipt and the return must be made within 30 days.

Provided the footwear is not damaged, and they otherwise comply with the terms prescribed by this guarantee, they may choose between a full refund or a footwear exchange up to the original purchase price of the footwear as set out on the receipt.

Applicable for Australia only, style 330 excluded



# 6 MONTH MANUFACTURER'S WARRANTY

We take great care in the manufacture of our products and offer a 6 month warranty on any products purchased directly from us or from any of our trusted resellers.

If, following an assessment, we determine that the footwear contains a manufacturing fault that renders it unsuitable for the purpose for which it was originally purchased, we will replace or repair them at our expense.

This warranty is void if the footwear has been used in a way that has caused damage to them beyond normal wear and tear. This includes, without limitation, the exposure of the product to caustic materials that may cause the footwear (or parts thereof) to break down.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. Consumers are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. They are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

# **BLUNDSTONE COMPANY VALUES**

#### FAMILY

Our people are the driving force of our business. We care for, respect and value the diverse group who are our family.

#### **CUSTOMER**

Our mission is to listen to, understand and deliver on the needs, wants and expectations of our consumers and our customers.

#### COMMUNITY

We are proud to be an active, positive and contributing member of our communities, locally and around the globe, today and for future generations.

#### DESIGN

We are committed to designing innovative, quality, honest products, services and experiences that are fit for purpose.

#### **INTEGRITY**

We always seek to do the right thing: to behave ethically; to act lawfully; to act with integrity and to minimise our impact on the environment.



TASMANIA AUSTRALIA 1870



# **OUR PARTNERSHIPS**

Blundstone is proud to be an active, positive and contributing member of our local communities, both today and for future generations.

## THE P/NNACLE FOUNDATION

#### THE PINNACLE FOUNDATION

The Pinnacle Foundation is a national charity that provides educational scholarships, mentoring and opportunities for LGBTQIA+ students.

Blundstone Australia is a gold partner of the Pinnacle Foundation.

The Pinnacle Foundation awards national multi-year scholarships to students who identify as LGBTQIA+ aged between 18 and 26 years old. The scholarships support fulltime study at public higher education institutions in Australia in order to achieve educational or vocational qualifications in any profession, trade or the arts.

Each Pinnacle scholar is carefully matched with a mentor who will typically share the same academic and professional interests, gender identity and sexual orientation.

The Pinnacle vision is for a more diverse and inclusive society, a vision that closely aligns with our own brand and business beliefs—that everyone is entitled to the same opportunities in life and the same core human rights.



#### THE INDIGENOUS LITERACY FOUNDATION

The Indigenous Literacy Foundation (ILF) is a national charity working with Aboriginal and Torres Strait Islander remote communities across Australia.

In 2022, Blundstone Australia committed to a three-year partnership.

ILF are community-led, and respond to requests for culturally relevant books, including early learning board books, resources and programs to support communities to create and publish their stories in languages of their choice.

The ILF believe reading opens doors to future opportunities and choices. Their purpose is to invest in Aboriginal and Torres Strait Islander remote communities to provide the tools and resources they request to shape the direction of their children's literacy future.

To date, they have supported 400 communities, with more than 500,000 books. The ILF's programs ensure access to quality resources, including books in First Languages, publishing community stories and empowering communities and families to ensure leadership, ownership, and authenticity is held with Community Elders and residents.



# **OUR HISTORY**

The Blundstone story started back in the 1800s. Two English families, the Blundstones and the Cuthbertsons, arrived in Hobart, Tasmania and set up separate boot manufacturing businesses.

In the early 20th century, the Cuthbertson family bought the Blundstone business. They decided to keep the name because of its long association with quality and reliability. Today the Cuthbertson family still owns Blundstone and the name still inspires confidence.

While we remain a Tasmanian family business, our boots are now worn and loved the world over.

# A HISTORY OF NEVER STANDING STILL

In 2020, Blundstone proudly celebrated 150 years of making the toughest, most comfortable and stylish boots for all walks of life. Still 100% family owned, we continue to be shaped by the vision and values of our original owners and the families who built the Blundstone name.

"For a family business, Blundstone is a remarkable **story of survival**. There are not many brands that have seen and been a part of world events and changes for 150 years, and to now be in **70 countries across six continents** is a feat that our founders would never have imagined.

We're incredibly proud of our history and the future looks pretty promising too."

Steve Gunn, Chair



# **CONTACT DETAILS**

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